Form 10-Q November 05, 2012

UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

FORM 10-Q

ý Quarterly Report Pursuant to Section 13 or 15(d) of the Securities Exchange Act of 1934 For the quarterly period ended September 30, 2012

Or

"Transition Report Pursuant to Section 13 or 15(d) of the Securities Exchange Act of 1934

For the transition period from to Commission File Number 001-32498

Xerium Technologies, Inc.

(Exact name of registrant as specified in its charter)

DELAWARE 42-1558674
(State or other jurisdiction of incorporation or organization) Identification No.)

8537 Six Forks Road

Suite 300 27615

Raleigh, North Carolina

(Address of principal executive offices) (Zip Code)

(919) 526-1400

(Registrant's telephone number, including area code)

(Former name, former address and former fiscal year, if changed since last report)

Indicate by check mark whether the registrant (1) has filed all reports required to be filed by Section 13 or 15(d) of the Securities Exchange Act of 1934 during the preceding 12 months (or for such shorter period that the registrant was required to file such reports), and (2) has been subject to such filing requirements for the past 90 days. Yes \circ No "Indicate by check mark whether the registrant has submitted electronically and posted on its corporate Web site, if any, every Interactive Data File required to be submitted and posted pursuant to Rule 405 of Regulation S-T ($^{\circ}$ 232.405 of this chapter) during the preceding 12 months (or for such shorter period that the registrant was required to submit and post such files). Yes \circ No "

Indicate by check mark whether the registrant is a large accelerated filer, an accelerated filer, a non-accelerated filer, or a smaller reporting company. See definitions of "large accelerated filer," "accelerated filer" and "smaller reporting company" in Rule 12b-2 of the Exchange Act. (Check one):

Large accelerated filer " Accelerated filer ý

Non-accelerated filer " (Do not check if a smaller reporting company) Smaller reporting company Indicate by check mark whether the registrant is a shell company (as defined in Rule 12b-2 of the Exchange Act). Yes "No ý

Indicate by check mark whether the registrant has filed all documents and reports required to be filed by Section 12, 13 or 15(d) of the Securities Exchange Act of 1934 subsequent to the distribution of securities under a plan confirmed by a court. Yes ý No "

The number of shares of the registrant's common stock, \$0.001 par value, outstanding as of November 1, 2012 was 15,289,129.

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PART I. FINANCIAL INFORMATION

ITEM 1. FINANCIAL STATEMENTS

Xerium Technologies, Inc. Condensed Consolidated Balance Sheets (Dollars in thousands)

ASSETS	September 30, 2012 (Unaudited)	December 31, 2011
Current assets:		
Cash and cash equivalents	\$39,577	\$43,566
Accounts receivable, net	87,394	91,784
Inventories, net	80,036	83,317
Prepaid expenses	10,050	6,177
Other current assets	13,011	15,051
Total current assets	230,068	239,895
Property and equipment, net	312,326	335,256
Goodwill	59,096	59,120
Intangible assets	19,973	22,640
Other assets	9,314	8,810
Total assets	\$630,777	\$665,721
LIABILITIES AND STOCKHOLDERS' DEFICIT		
Current liabilities:		
Accounts payable	\$33,056	\$39,743
Accrued expenses	55,982	47,805
Notes payable	7,714	_
Current maturities of long-term debt	2,368	3,548
Total current liabilities	99,120	91,096
Long-term debt, net of current maturities	437,728	465,506
Deferred and long-term taxes	18,538	18,582
Pension, other post-retirement and post-employment obligations	80,041	81,188
Other long-term liabilities	11,894	11,654
Commitments and contingencies (Note 9)		
Stockholders' deficit		
Preferred stock, \$0.001 par value, 1,000,000 shares authorized; no shares		
outstanding as of September 30, 2012 and December 31, 2011	_	_
Common stock, \$0.001 par value, 20,000,000 shares authorized; 15,289,129 and		
15,145,451 shares outstanding as of September 30, 2012 and December 31,	15	15
2011, respectively		
Stock warrants	13,532	13,532
Paid-in capital	412,749	411,498
Accumulated deficit	(404,756	(395,804)
Accumulated other comprehensive loss	(38,084	(31,546)
Total stockholders' deficit	(16,544	(2,305)
Total liabilities and stockholders' deficit	\$630,777	\$665,721
See accompanying notes.		

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Xerium Technologies, Inc. Condensed Consolidated Statements of Operations and Comprehensive Loss (Unaudited) (Dollars in thousands, except per share data)

	Three Months Ended		Nine Months Ended					
	September 30,			September 30,),	
	2012		2011		2012		2011	
Net sales	\$134,231		\$148,227		\$404,973		\$441,771	
Costs and expenses:								
Cost of products sold	85,079		94,010		258,396		275,768	
Selling	18,546		19,817		57,104		59,848	
General and administrative	15,650		14,002		47,509		47,560	
Research and development	2,700		2,907		8,531		8,920	
Restructuring and impairment	5,840		577		10,943		1,287	
	127,815		131,313		382,483		393,383	
Income from operations	6,416		16,914		22,490		48,388	
Interest expense, net	(9,777)	(9,873)	(28,494)	(29,709)
Loss on extinguishment of debt	_		_		_		(2,926)
Foreign exchange (loss) gain	(202)	(289)	157		(284)
(Loss) income before provision for income taxes	(3,563)	6,752		(5,847)	15,469	
Provision for income taxes	(94)	(3,264)	(3,105)	(9,711)
Net (loss) income	\$(3,657)	\$3,488		\$(8,952)	\$5,758	
Comprehensive loss	\$(1,781)	\$(18,375)	\$(15,490)	\$(4,453)
Net (loss) income per share:								
Basic	\$(0.24)	\$0.23		\$(0.59)	\$0.38	
Diluted	\$(0.24)	\$0.23		\$(0.59)	\$0.38	
Shares used in computing net (loss) income per share:								
Basic	15,257,617	7	15,135,309		15,215,752	2	15,059,320	
Diluted	15,257,617	7	15,144,668		15,215,752	2	15,068,679	
See accompanying notes.								

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Xerium Technologies, Inc.

Condensed Consolidated Statements of Cash Flows—(Unaudited)

(Dollars in thousands)

September 30, 2012 2011
Operating activities Net (loss) income \$(8,952) \$5,758 Adjustments to reconcile net (loss) income to net cash provided by operating activities: Stock-based compensation \$1,574\$ \$2,253 Depreciation \$28,513\$ \$31,573 Amortization of intangibles \$1,729\$ \$1,729\$ Curtailment/settlement loss \$
Net (loss) income Adjustments to reconcile net (loss) income to net cash provided by operating activities: Stock-based compensation 1,574 2,253 Depreciation 28,513 31,573 Amortization of intangibles 1,729 1,729 Curtailment/settlement loss — 402 Deferred financing cost amortization 2,707 1,613 Unrealized foreign exchange loss on revaluation of debt 167 1,070 Deferred taxes (383) 2,246 Asset impairment (380 — Gain on disposition of property and equipment (656) (604) Loss on extinguishment of debt — 2,926
Adjustments to reconcile net (loss) income to net cash provided by operating activities: Stock-based compensation 1,574 2,253 Depreciation 28,513 31,573 Amortization of intangibles 1,729 1,729 Curtailment/settlement loss — 402 Deferred financing cost amortization 2,707 1,613 Unrealized foreign exchange loss on revaluation of debt 167 1,070 Deferred taxes (383) 2,246 Asset impairment (656) (604) Loss on extinguishment of debt — 2,926
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Stock-based compensation1,5742,253Depreciation28,51331,573Amortization of intangibles1,7291,729Curtailment/settlement loss—402Deferred financing cost amortization2,7071,613Unrealized foreign exchange loss on revaluation of debt1671,070Deferred taxes(383) 2,246Asset impairment1,600—Gain on disposition of property and equipment(656) (604)Loss on extinguishment of debt—2,926
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Gain on disposition of property and equipment (656) (604) Loss on extinguishment of debt — 2,926
Loss on extinguishment of debt — 2,926
Provision for doubtful accounts 463 733
Change in assets and liabilities which provided (used) cash:
Accounts receivable 2,954 (1,108)
Inventories 2,338 (10,649)
Prepaid expenses (4,021) (1,118)
Other current assets 1,385 (1,201)
Accounts payable and accrued expenses 1,945 (1,679)
Deferred and other long-term liabilities (1,158) (3,108)
Net cash provided by operating activities 30,205 30,836
Investing activities
Capital expenditures, gross (13,222) (18,930)
Proceeds from disposals of property and equipment 1,378 7,723
Restricted cash — 13,701
Net cash (used in) provided by investing activities (11,844) 2,494
Financing activities
Net increase in notes payable 7,365 —
Proceeds from borrowings — 489,629
Principal payments on debt (27,965) (501,419)
Payment of deferred financing fees (1,782) (17,115)
Net cash used in financing activities (22,382) (28,905)
Effect of exchange rate changes on cash flows 32 (169)
Net (decrease) increase in cash (3,989) 4,256
Cash and cash equivalents at beginning of period 43,566 38,701
Cash and cash equivalents at end of period \$39,577 \$42,957

See accompanying notes.

Xerium Technologies, Inc.

Notes to Unaudited Condensed Consolidated Financial Statements (Dollars in thousands, except per share data)

1. Description of Business and Significant Accounting Policies

Description of Business

Xerium Technologies, Inc. (the "Company") is a leading global manufacturer and supplier of two types of consumable products used primarily in the production of paper – clothing and roll covers. Its operations are strategically located in the major paper-making regions of the world, including North America, Europe, South America and Asia-Pacific. Basis of Presentation

The accompanying unaudited condensed consolidated interim financial statements at September 30, 2012 and for the three and nine months ended September 30, 2012 and 2011 include the accounts of the Company and its wholly-owned subsidiaries and have been prepared in conformity with U.S. Generally Accepted Accounting Principles ("GAAP") for interim financial reporting and pursuant to the rules and regulations of the Securities and Exchange Commission. Accordingly, such financial statements do not include all of the information and footnotes required by GAAP for complete financial statements. GAAP requires the Company's management to make estimates and assumptions that affect the amounts reported in the financial statements. Actual results could differ from those estimates. The interim results presented herein are not necessarily indicative of the results to be expected for the entire year. In management's opinion, these unaudited condensed consolidated interim financial statements contain all adjustments of a normal recurring nature necessary for a fair presentation of the financial statements for the interim periods presented. These unaudited consolidated interim financial statements should be read in conjunction with the Company's audited consolidated financial statements for the year ended December 31, 2011 as reported on the Company's Annual Report on Form 10-K filed on March 14, 2012.

Accounting Policies

Inventories, net

Inventories are generally valued at the lower of cost or market using the first-in, first-out (FIFO) method. Raw materials are valued principally on a weighted average cost basis. The Company's work in process and finished goods are specifically identified and valued based on actual inputs to production. Provisions are recorded as appropriate to write-down obsolete and excess inventory to estimated net realizable value. The process for evaluating obsolete and excess inventory often requires management to make subjective judgments and estimates concerning future sales levels, quantities and prices at which such inventory will be able to be sold in the normal course of business, while considering the general aging of inventory and factoring in any new business conditions. The components of inventories are as follows at:

	September 30,	December 31,
	2012	2011
Raw materials	\$17,256	\$19,872
Work in process	23,514	26,326
Finished goods (includes consigned inventory of \$9,943 in 2012 and \$12,953 in 2011)	39,266	37,119
	\$80,036	\$83,317

Goodwill

The Company accounts for goodwill and other intangible assets in accordance with ASC Topic 350, Intangibles—Goodwill and Other Intangible Assets ("Topic 350"). Topic 350 requires that goodwill and intangible assets that have indefinite lives not be amortized, but instead, must be tested for impairment at least annually or whenever events or business conditions warrant. During the nine months ended September 30, 2012, the Company evaluated events and business conditions to determine if a test for an impairment of goodwill was warranted. No such events or business conditions took place during this period, therefore no test was determined to be warranted at September 30, 2012.

Warranties

The Company offers warranties on certain products that it sells. The specific terms and conditions of these warranties vary depending on the product sold, the country in which the product is sold and arrangements with the customer. The Company estimates the costs that may be incurred under its warranties and records a liability for such costs. Factors that affect the Company's warranty liability include the number of units sold, historical and anticipated rates of warranty claims, cost per

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claim and new product introduction. The Company periodically assesses the adequacy of its recorded warranty claims and adjusts the amounts as necessary. The table below represents the changes in the Company's warranty liability for the nine months ended September 30, 2012:

	Balance at	Charged to	Effect of Foreign	n Deduction	Balance at
	December 31,	Revenue or Cost	Currency	from	September 30,
	2011	of Sales	Translation	Reserves	2012
For the nine months ended September 30, 2012	\$2,121	\$ 966	\$ (20)	\$(1,252) \$1,815

Notes Payable

In July of 2012, the Company's Austrian subsidiary entered into a \$7,714 working capital loan with a local banking institution. This loan bears interest at a variable rate, which was 1.8% at September 30, 2012, and has a initial maturity date of June 30, 2013, with a twelve month roll-over option. Proceeds from this loan were used to pay down the Company's senior secured credit facility.

Net Income (Loss) Per Common Share

Net income (loss) per common share has been computed and presented pursuant to the provisions of ASC Topic 260, Earnings per Share ("Topic 260"). Net income (loss) per share is based on the weighted-average number of shares outstanding during the period. As of September 30, 2012 and 2011, the Company had outstanding restricted stock units ("RSUs"), deferred stock units ("DSUs"), warrants and options.

The following table sets forth the computation of basic and diluted weighted-average shares:

	Three Month	is Ended	Nine Months Ended		
	September 3	0,	September 30,		
	2012	2011	2012	2011	
Weighted-average common shares outstanding-basic	15,257,617	15,135,309	15,215,752	15,059,320	
Dilutive effect of stock-based compensation awards outstanding	_	9,359	_	9,359	
Weighted-average common shares outstanding-diluted	15,257,617	15,144,668	15,215,752	15,068,679	

Dilutive securities aggregating approximately 1.8 million were outstanding for the three and nine months ended September 30, 2012, respectively, but were not included in the computation of diluted earnings per share because the impact of including such shares would be anti-dilutive to the earnings per share calculations.

2. Derivatives and Hedging

As required by ASC Topic 815, Derivatives and Hedging ("Topic 815"), the Company records all derivatives on the balance sheet at fair value. The accounting for changes in the fair value of derivatives depends on the intended use of the derivative, whether the Company has elected to designate a derivative in a hedging relationship and apply hedge accounting and whether the hedging relationship has satisfied the criteria necessary to apply hedge accounting. Derivatives designated and qualifying as a hedge of the exposure to changes in the fair value of an asset, liability or firm commitment attributable to a particular risk are considered fair value hedges. Derivatives designated and qualifying as a hedge of the exposure to variability in expected future cash flows, or other types of forecasted transactions, are considered cash flow hedges. Derivatives may also be designated as hedges of the foreign currency exposure of a net investment in a foreign operation. Hedge accounting generally provides for the matching of the timing of gain or loss recognition on the hedging instrument with the recognition of the changes in the fair value of the hedged asset or liability that are attributable to the hedged risk in a fair value hedge or the earnings effect of the hedged forecasted transactions in a cash flow hedge.

Risk Management Objective of Using Derivatives

The Company is exposed to certain risks arising from both its business operations and economic conditions. The Company principally manages its exposures to a wide variety of business and operational risks through management of its core business activities. From time to time, the Company enters into derivative financial instruments to manage

exposures that arise from business activities that result in the receipt or payment of future known cash amounts, the value of which are determined by interest rates or foreign exchange rates.

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Cash Flow Hedges of Interest Rate Risk

The Company's objectives in using interest rate derivatives are to add stability to interest expense and to manage its exposure to interest rate movements. To accomplish this objective, the Company uses interest rate caps as part of its interest rate risk management strategy. Interest rate caps designated as cash flow hedges protect the Company from increases in interest rates above the strike rate of the interest rate cap. However, the Company's financial statements are exposed to the effects of interest rate fluctuations below the strike rate negotiated in the interest rate cap agreements, which could have a material impact on its results of operations.

On August 8, 2011, the Company entered into two interest rate cap agreements with certain financial institutions, with notional amounts totaling \$114,400, whereby the Company limits its variable interest rate exposure to the strike rate of the interest rate cap agreements. At September 30, 2012, these agreements had notional amounts of \$96,924. Under the terms of the interest rate cap agreements, the Company will receive payments based on the spread in rates if the three-month LIBOR rate

increases above the negotiated cap rates of 3.0%. The interest rate caps are considered designated hedging instruments, classified as Level 2 in the fair value hierarchy. Changes in fair value will be deferred in accumulated other comprehensive loss and the cap purchase price will be reclassified from accumulated comprehensive loss into earnings as interest expense over the life of the agreements. The fair value of the interest rate caps was \$30 at September 30, 2012 and \$175 at December 31, 2011. These amounts are included in other assets in the Condensed Consolidated Balance Sheets as of September 30, 2012 and December 31, 2011. Unrecognized losses of (\$637) and (\$520) were recorded in accumulated other comprehensive loss at September 30, 2012 and December 31, 2011, respectively.

Non-designated Hedges of Foreign Exchange Risk

Derivatives not designated as hedges are not speculative and are used to manage the Company's exposure to foreign exchange rates, but do not meet the strict hedge accounting requirements of Topic 815. Changes in the fair value of derivatives not designated in hedging relationships are recorded directly to earnings.

The Company, from time to time, may enter into foreign exchange forward contracts to fix currencies at specified rates based on expected future cash flows to protect against the fluctuations in cash flows resulting from sales denominated in foreign currencies. Additionally, to manage its exposure to fluctuations in foreign currency on intercompany balances and certain purchase commitments, the Company from time to time may use foreign exchange forward contracts.

As of September 30, 2012 and December 31, 2011, the Company had outstanding derivatives that were not designated as hedges in qualifying hedging relationships. The value of these contracts is recognized at fair value based on market exchange forward rates and is recorded in other assets or other liabilities on the Condensed Consolidated Balance Sheets. The fair value of these derivatives at September 30, 2012 and December 31, 2011 was (\$71) and \$123, respectively. The change in fair value of these contracts is included in foreign exchange gain and was \$155 and \$1,021 for the three months ended September 30, 2012 and 2011, respectively and \$438 and \$457 for the nine months ended September 30, 2012 and 2011, respectively.

The following represents the notional amounts of foreign exchange forward contracts at September 30, 2012:

Non-designated hedges of foreign exchange risk \$28,070 \$(8,128)

Fair Value of Derivatives Under ASC Topic 820

ASC Topic 820, Fair Value Measurements and Disclosures ("Topic 820"), emphasizes that fair value is a market-based measurement, not an entity-specific measurement. Therefore, a fair value measurement should be determined based on the assumptions that market participants would use in pricing the asset or liability. As a basis for considering market participant assumptions in fair value measurements, Topic 820 establishes a fair value hierarchy that distinguishes between market participant assumptions based on market data obtained from sources independent of the reporting entity (observable inputs that are classified within Levels 1 and 2 of the hierarchy) and the reporting entity's own assumptions about market participant assumptions (unobservable inputs classified within Level 3 of the hierarchy).

)

Level 1 inputs utilize quoted prices (unadjusted) in active markets for identical assets or liabilities that the Company has the ability to access. Level 2 inputs are inputs other than quoted prices included in Level 1 that are observable for the asset or liability, either directly or indirectly. Level 2 inputs may include quoted prices for similar assets and liabilities in active markets, as well as inputs that are observable for the asset or liability (other than quoted prices), such as interest rates, foreign exchange rates, and yield curves that are observable at commonly quoted intervals. Level 3 inputs are unobservable inputs

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including fair value of investments that do not have the ability to redeem at net asset value as of the measurement date, or during the first quarter following the measurement date. The derivative assets or liabilities are typically based on an entity's own assumptions, as there is little, if any, market activity. In instances where the determination of the fair value measurement is based on inputs from different levels of the fair value hierarchy, the level in the fair value hierarchy within which the entire fair value measurement falls is based on the lowest level input that is significant to the fair value measurement in its entirety. The Company's assessment of the significance of a particular input to the fair value measurement in its entirety requires judgment, and the Company considers factors specific to the asset or liability. The Company determined that its derivative valuations, which are based on market exchange forward rates, fall within Level 2 of the fair value hierarchy.

3. Long-term Debt

At September 30, 2012 and December 31, 2011, long-term debt consisted of the following:

	September 30, 2012	December 31, 2011
Senior Bank Debt (Secured):		
First lien debt, payable quarterly, U.S. Dollar denominated–LIBOR (minimum 1.25%) plus 5.00% (6.25%) as of September 30, 2012	\$105,520	\$119,366
First lien debt, payable quarterly, Euro denominated–EURIBOR (minimum 1.25%) plus 5.00% (6.25%) as of September 30, 2012	94,445	107,771
	199,965	227,137
Senior Notes (Unsecured), payable semi-annually–U.S. Dollar denominated interest rate fixed at 8.875%, matures June of 2018	240,000	240,000
Other Long-Term Debt:		
Unsecured, interest rate fixed at 2.00%, Euro denominated	131	228
Unsecured, interest rate fixed at 1.31% to 3.40%, Yen denominated		1,689
	440,096	469,054
Less current maturities	2,368	3,548
Total	\$437,728	\$465,506

On May 26, 2011, the Company completed a refinancing transaction, which replaced certain of its then outstanding indebtedness with \$240 million aggregate principal amount of 8.875% senior unsecured notes (the "Notes") and a new approximately \$278 million multi-currency senior secured credit facility (as subsequently amended, the "Credit Facility"), comprised of approximately \$248 million of senior secured term loans and a \$30 million senior secured revolving credit facility. The interest rates under the Credit Facility are calculated, at the Company's option, at the Alternate Base Rate as defined in the Credit Facility, LIBOR or EURIBOR, subject to a minimum of 2.25%, 1.25% and 1.25%, respectively, plus, in each case, a margin. The Credit Facility and Notes contain customary covenants that, subject to certain exceptions, restrict the Company's ability to enter into certain transactions and engage in certain activities. In addition, the Credit Facility includes specified financial covenants, requiring the Company to maintain certain consolidated leverage and interest coverage ratios and limiting its ability to make capital expenditures in excess of specified amounts. These covenants are included in Note 7 to the Company's consolidated financial statements included in its Annual Report on Form 10-K for the year ended December 31, 2011. Management believes the Company is in compliance with all covenants under the Notes and Credit Facility at September 30, 2012. To facilitate its restructuring initiatives, on June 28, 2012, the Company entered into an amendment to its senior secured credit facility. Among other revisions to the credit facility, the amendment allows for additional add backs to Adjusted EBITDA annually through 2015 up to the lesser of \$15 million or the unused portion of the allowed annual capital expenditure limit; increases the maximum leverage ratios between September of 2012 and December of 2013; amends the definition of the leverage ratio to reduce debt by unrestricted surplus cash held by the Company and increases the interest rate on the term loans by 0.75% annually for eighteen months. The Company paid \$1.5 million in deferred financing costs related to the amendment. This amount is classified as an intangible asset in the Condensed Consolidated Balance Sheets at September 30, 2012.

As of September 30, 2012, an aggregate of \$17.4 million is available for additional borrowings under the Credit Facility. This availability represents the \$30.0 million revolving facility less \$12.6 million of that facility committed for letters of credit. Additionally, at September 30, 2012, the Company had \$5.0 million available for borrowings under other small lines of credit.

As of September 30, 2012 and December 31, 2011, the carrying value of the Company's long-term debt was \$440.1 million and \$469.1 million, respectively, and exceeded its fair value of approximately \$408.2 million and \$439.1 million, respectively. The Company determined the fair value of its debt utilizing significant other observable inputs (Level 2 of the fair

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value hierarchy).

4. Income Taxes

The Company utilizes the asset and liability method for accounting for income taxes in accordance with ASC Topic 740, Income Taxes ("Topic 740"). Under Topic 740, deferred tax assets and liabilities are determined based on the difference between their financial reporting and tax basis. The assets and liabilities are measured using the enacted tax rates and laws that will be in effect when the differences are expected to reverse. The Company reduces its deferred tax assets by a valuation allowance if, based upon the weight of available evidence, it is more likely than not that some or all of the deferred tax assets will not be realized. In making this determination, the Company evaluates all available information including the Company's financial position and results of operations for the current and preceding years, as well as any available projected information for future years.

For the three and nine months ended September 30, 2012, the provision for income taxes was \$94 and \$3,105, respectively, as compared with \$3,264 and \$9,711 for the three and nine months ended September 30, 2011. The decrease in tax expense was primarily attributable to consolidated losses and the geographic mix of earnings in the nine months ended September 30, 2012 as compared with the nine months ended September 30, 2011. The provision for income taxes is primarily impacted by income earned in tax paying jurisdictions relative to income earned in non-tax paying jurisdictions. The majority of income recognized for purposes of computing the effective tax rate is earned in countries where the statutory income tax rates range from 25% to 41%; however, permanent income adjustments recorded against pre-tax earnings may result in an effective tax rate that is higher or lower than the statutory tax rate in these jurisdictions. The Company generates losses in certain jurisdictions for which no tax benefit is received, as the deferred tax assets in these jurisdictions (including the net operating losses) are fully reserved in the valuation allowance. For this reason, the Company recognizes minimal income tax expense or benefit in these jurisdictions, of which the most material jurisdictions are the United States, the United Kingdom and Australia. Due to these reserves, the geographic mix of the Company's pre-tax earnings has a direct correlation with how high or low its annual effective tax rate is relative to consolidated earnings.

As of September 30, 2012, the Company had a gross unrecognized tax benefit of \$8,431. The unrecognized tax benefit decreased by approximately \$188 during the nine months ended September 30, 2012, as a result of foreign currency effects, statute expirations and ongoing changes in currently reserved positions. The Company's policy is to recognize interest and penalties related to income tax matters as income tax expense, which were immaterial for the nine months ended September 30, 2012 and 2011. The tax years 2000 through 2011 remain open to examination in a number of the major taxing jurisdictions to which the Company and its subsidiaries are subject.

In November of 2011, the Federal Revenue Department of the Ministry of Finance of Brazil ("FRD") issued a tax assessment against the Company's indirect subsidiary, Xerium Technologies Brasil Indústria e Comércio S.A. ("Xerium Brazil"), challenging the goodwill recorded in the 2005 acquisition of Wangner Itelpa and Huyck Indústria e Comércio S.A. by Robec Brasil Participações Ltda., a predecessor to Xerium Brazil. This assessment denies the amortization of that goodwill against net income for the years 2006 through 2010. As of September 30, 2012, the Company would be required to pay approximately \$43.3 million (subject to currency exchange rates) in tax, penalties and interest in the event the Company was unable to overturn this assessment. The Company believes the transactions in question (i) complied with Brazilian tax and accounting rules, (ii) were effected for a legitimate business purpose, to consolidate the Company's operating activities in Brazil into one legal entity, and (iii) were properly documented and declared to Brazilian tax and corporate authorities. Based on the foregoing, Xerium Brazil filed a response disputing the tax assessment at the first administrative level of appeal within the FRD in December 2011. The tax assessment is still pending review at this first administrative appeals level.

Although there can be no assurances, as of September 30, 2012, the Company believes it is more likely than not that it would prevail on every tax position under examination and therefore it did not accrue any amounts related to this assessment. Consistent with this position, Xerium Brazil continues to amortize the remaining goodwill against its net income. Because this dispute is at a preliminary stage for resolution with the FRD, the Company cannot assure a favorable outcome and cannot currently estimate the timing of the final resolution of this matter. The Company

believes it has meritorious defenses and will vigorously contest this matter. However, if management's views of the Company's position and the probable outcome of the assessment changes or the FRD's initial position is sustained by Brazilian judicial courts, the amount accrued would adversely impact the Company's financial condition and results of operations in the period in which any such determination or decision is made.

The Company believes that it has made adequate provisions for all income tax uncertainties.

5. Pensions, Other Post-retirement and Post-employment Benefits

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The Company accounts for its pensions, other post-retirement and post-employment benefit plans in accordance with ASC Topic 715, Compensation—Retirement Benefits ("Topic 715"). The Company has defined benefit pension plans covering substantially all of its U.S. and Canadian employees and employees of certain subsidiaries in other countries. Benefits are generally based on the employee's years of service and compensation. These plans are funded in conformity with the funding requirements of applicable government regulations. The Company does not fund certain plans, as funding is not required. The Company plans to continue to fund its U.S. defined benefit plans to comply with the Pension Protection Act of 2006. In addition, the Company also intends to fund its U.K. and Canadian defined benefit plans in accordance with local regulations.

The Company sponsors various unfunded defined contribution plans that provide for retirement benefits to employees, some in accordance with local government requirements. The Company also maintains a funded retirement savings plan for U.S. employees which is qualified under Section 401(k) of the U.S. Internal Revenue Code. The plan allows eligible employees to contribute up to 99% of their compensation (subject to certain Internal Revenue Service limitations), with the Company matching 200% of the first 1% of employee compensation and 100% of the next 4% of employee compensation. The following represents the approximate matching contribution expense for the three and nine months ended September 30, 2012 and 2011:

	Three Mo	nths Ended	Nine Months Ended		
	September 30,		September	30,	
	2012	2011	2012	2011	
Matching contribution expense	\$420	\$430	\$1,298	\$1,310	

As required by Topic 715, the following tables summarize the components of net periodic benefit cost: Defined Benefit Plans

	Three Months Ended September 30,		Nine Mon	ths Ended	
			Septembe	r 30,	
	2012	2011	2012	2011	
Service cost	\$898	\$679	\$2,671	\$2,090	
Interest cost	1,855	1,939	5,523	5,968	
Expected return on plan assets	(1,392) (1,413) (4,142) (4,350)
Amortization of prior service cost	4	4	11	12	
Amortization of net loss	640	355	1,906	1,093	
Net periodic benefit cost	\$2,005	\$1,564	\$5,969	\$4,813	

^{6.} Comprehensive Loss and Accumulated Other Comprehensive Loss

Comprehensive loss for the three and nine months ended September 30, 2012 and 2011 is as follows:

	Three Months Ended			Nine Mont	hs Ended		
	September 30,			September	30,		
	2012		2011		2012	2011	
Net (loss) income	\$(3,657)	\$3,488		\$(8,952) \$5,758	
Foreign currency translation adjustments	2,571		(22,906)	(5,828) (10,429)
Pension liability changes under Topic 715	(683)	1,481		(593) 656	
Change in value of derivative instruments	(12)	(438)	(117) (438)
Comprehensive loss	\$(1,781)	\$(18,375)	\$(15,490) \$(4,453)

The components of accumulated other comprehensive loss are as follows:

Foreign	Pension	Change in	Accumulated
Currency	Liability	Value of	Other
Translation	Changes Under	Derivative	Comprehensive
Adjustment	Topic 715	Instruments	Income (Loss)

Balance at December 31, 2011	\$10,157	\$ (41,183)	\$(520)	\$ (31,546)
Current period change, net of tax	(5,828)	(593)	(117)	(6,538)
Balance at September 30, 2012	\$4,329	\$ (41,776)	\$(637)	\$ (38,084)

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7. Restructuring and Impairment Expense

During the nine months ended September 30, 2012, the Company recorded restructuring expenses of approximately \$10.9 million. The following table sets forth the significant components and activity under restructuring programs for the nine months ended September 30, 2012 and 2011:

Severance Facility costs and other Total	Balance at December 31, 2011 \$800 452 \$1,252	Charges (1) \$4,888 4,455 \$9,343	Currency Effects \$9 (117 \$(108)	Cash Payments \$(2,405 (4,456 \$(6,861)	Balance at September 30, 2012 \$3,292 334 \$3,626
Severance	Balance at December 31, 2010 \$2,255	Charges (2) \$445	Currency Effects \$(53)	Cash Payments \$(1,590)	,	Balance at September 30, 2011
Severance	\$2,233	\$ 44 3	$\mathfrak{P}(\mathcal{I}\mathcal{I})$)	\$(1,390	,) \$1,037
Facility costs and other	471	440	60		(450	,	521
Total	\$2,726	\$885	\$7		\$(2,040	`	\$1,578

⁽¹⁾ Amount excludes \$1,600 impairment charges. See below for further discussion.

Restructuring and impairment expense by segment, which is not included in Segment Earnings (Loss) in Note 8, is as follows:

	Three Months	Ended	Nine Months I	Ended
	September 30	September 30,		
	2012	2011	2012	2011
Clothing	\$2,572	\$13	\$7,338	\$327
Roll Covers	3,223	564	3,402	960
Corporate	45	_	203	
Total	\$5,840	\$577	\$10,943	\$1,287

In July of 2012, the Company announced a voluntary redundancy program at its press felt facility in Buenos Aires, Argentina in connection with the relocation of its Huyck Wangner press felt capacity. The production of press felts and fiber cement felts will be transferred to its facilities in Brazil. During the third quarter of 2012, the Company completed the voluntary redundancy program and severance payments totaling \$0.9 million were made to the employees. In addition, during the third quarter of 2012, management did an extensive review of the assets at the Argentina clothing facility to determine which assets would be redeployed to other facilities, which assets would be sold and which assets would be scrapped, and consequently, recorded an impairment charge of \$1.1 million. The Company plans to sell the majority of the land and building, and does not expect to impair either the land or building, under the requirements of ASC 360 "Impairment and Disposal of Long-Lived Assets".

Also in July of 2012, the Company initiated consultation proceedings with its works' council at its rolls cover facility in Meyzieu, France regarding a proposal to cease operations there, transferring the roll cover production of this facility to its rolls facilities in Germany and Italy. In October of 2012, the Company completed negotiations with its works' council and signed an agreement which allowed the Company to formally give notice to employees. All employees were aware of the benefits they would receive in the upcoming months. Therefore, severance charges of \$2.6 million were accrued at September 30, 2012. In addition, during the third quarter of 2012, management did an extensive review of the assets at the France rolls facility to determine which assets would be redeployed to other facilities, which assets would be sold and which assets would be

⁽²⁾ Amount excludes \$402 related to a Canadian pension plan termination charge reclassified out of Accumulated Other Comprehensive Income, rather than recorded in the accrual above.

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scrapped, and consequently, recorded an impairment charge of \$0.5 million. The Company plans to sell the land and building, and does not expect to impair either the land or building, under the requirements of ASC 360 "Impairment and Disposal of Long-Lived Assets".

In addition to the above restructuring activities, during 2012, the Company terminated sales agency contracts in Europe, transferred certain machinery and equipment from downsized facilities and reduced headcount, which resulted in \$5.8 million in related restructuring charges.

8. Business Segment Information

The Company is a global manufacturer and supplier of consumable products used primarily in the production of paper and is organized into two reportable segments: Clothing and Roll Covers. The Clothing segment represents the manufacture and sale of synthetic textile belts used to transport paper along the length of papermaking machines. The Roll Covers segment primarily represents the manufacture and refurbishment of covers used on the steel rolls of papermaking machines. The Company manages each of these operating segments separately.

Management evaluates segment performance based on earnings before interest, taxes, depreciation and amortization and before allocation of corporate charges. Such measure is then adjusted to exclude items that are of an unusual nature and are not used in measuring segment performance or are not segment specific ("Segment Earnings (Loss)"). The accounting policies of these segments are the same as those for the Company as a whole. Inter-segment net sales and inter-segment eliminations are not material for any of the periods presented.

Summarized financial information for the Company's reportable segments is presented in the tables that follow for the three and nine months ended September 30, 2012 and 2011, respectively.

	Clothing	Roll Covers	Corporate	Total
Three Months Ended September 30, 2012:				
Net Sales	\$88,873	\$45,358	\$ —	\$134,231
Segment Earnings (Loss)	17,429	9,914	(2,942)
Three Months Ended September 30, 2011:				
Net Sales	\$97,515	\$50,712	\$ —	\$148,227
Segment Earnings (Loss)	20,757	10,396	(2,548)
	Clothing	Roll	Corporate	Total
	Clothing	Roll Covers	Corporate	Total
Nine Months Ended September 30, 2012:	Clothing		Corporate	Total
Nine Months Ended September 30, 2012: Net Sales	Clothing \$265,671		Corporate \$—	Total \$404,973
*	C	Covers	•	
Net Sales	\$265,671	Covers \$139,302	\$—	
Net Sales Segment Earnings (Loss)	\$265,671	Covers \$139,302	\$—	

Provided below is a reconciliation of Segment earnings (loss) to (loss) income before provision for income taxes for the three and nine months ended September 30, 2012 and 2011, respectively.

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	Three Mor September	nths Ended	Nine Mont September			
	2012	2011	2012	2011		
Segment Earnings (Loss):						
Clothing	\$17,429	\$20,757	\$48,051	\$63,026		
Roll Covers	9,914	10,396	29,930	31,216		
Corporate	(2,942) (2,548) (9,364) (9,296)	
Stock compensation	(820) (172) (1,574) (2,253)	
Legal fees related to term debt amendment	(30) —	(115) —		
Non-recurring expenses related to CEO retirement	(1,600) —	(3,096) —		
Net interest expense	(9,777) (9,873) (28,494) (29,709)	
Depreciation and amortization	(9,897) (11,231) (30,242) (33,302)	
Loss on debt extinguishment	_	_	_	(2,926)	
Restructuring and impairment expense	(5,840) (577) (10,943) (1,287)	
(Loss) income before provision for income taxes	\$(3,563) \$6,752	\$(5,847) \$15,469		

9. Commitments and Contingencies

The Company is involved in various legal matters which have arisen in the ordinary course of business as a result of various immaterial labor claims, taxing authority reviews and other routine legal matters. As of September 30, 2012, the Company accrued an immaterial amount in its financial statements for these matters for which the Company believed the possibility of loss was probable and was able to estimate the damages. The Company does not believe that the ultimate resolution of these matters will have a material adverse effect on its financial position, results of operations or cash flow. See Note 4 for a discussion of Xerium Brazil's proceeding with the FRD. The Company believes that any additional liability in excess of amounts provided which may result from the resolution of legal matters will not have a material adverse effect on the financial condition, liquidity or cash flow of the Company.

10. Stock-Based Compensation and Stockholders' Deficit

The Company records stock-based compensation expense in accordance with ASC Topic 718, Accounting for Stock Compensation and has used the straight-line attribution method to recognize expense for time-based restricted stock units ("RSU's") and deferred stock units ("DSUs"). The Company recorded stock-based compensation expense during the three and nine ended September 30, 2012 and September 30, 2011 as follows:

	Three I	Months Ended	Nine Months Ended		
	September 30,		September	30,	
	2012	2011	2012	2011	
RSU and DSU Awards (1)	\$820	\$634	\$1,574	\$1,942	
Management Incentive/Performance Award Programs (2)	_	(462) —	311	
Total	\$820	\$172	\$1,574	\$2,253	

(1) Related to RSUs and DSUs awarded to certain employees and non-employee directors.

For 2011, the amount represents the value of stock awards granted under the 2011 Management Incentive Compensation Program, which was approved by the Company's Board of Directors in March of 2011. No amount has been recorded for the 2012 Management Incentive Compensation Program (the "2012 MIC"), as the performance targets are not projected to be met as of September 30, 2012.

Summary of Activity under the Long-Term Incentive Plans

On September 22, 2010, the Board approved the Company's 2010 Long-Term Incentive Plan (the "2010 LTIP") under the 2010 Equity Incentive Plan (the "2010 Plan"). Awards under the 2010 LTIP are both time-based and performance-based. Awards will be paid in the form of RSUs or shares of common stock of the Company.

Time-based awards under the 2010 LTIP were approved in the form of 131,010 time-based RSUs granted on October 29, 2010 under the Company's 2010 Plan. As of September 30, 2012, 86,511 time-based RSUs had vested in accordance with the 2010 LTIP and were converted to common stock, with the remaining 44,499 time-based RSUs to vest on March 31, 2013. These will be converted into shares of common stock when they vest. Performance-based awards under the 2010 LTIP will vest upon meeting various criteria, as included in

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the Company's 2011 Annual Report on Form 10-K.

On May 8, 2012, the Board approved the 2012 Executive Long-Term Incentive Plan (the "2012 Executive LTIP") under the 2010 Plan. Awards under the 2012 Executive LTIP are both time-based and performance-based. A specific target share award is set for each participant in the 2012 Executive LTIP. Awards will be paid in the form of RSUs or shares of common stock of the Company. Time-based awards, or 50% of the total target award, were granted in the form of 54,750 time-based RSUs under the Company's 2012 Plan and will vest in equal installments on March 31, 2013, March 31, 2014, and March 31, 2015. These will be converted into shares of common stock as they vest. Performance-based awards, which constitute 50% of the total award, will be determined based on the Company's performance against a three-year cumulative Adjusted EBITDA metric, adjusted for currency fluctuations during the term of the 2012 – 2014 Executive LTIP. The performance-based awards will convert into shares of the Company's common stock and be paid after the close of the three-year performance period. The amount of the payment will be based on a sliding scale ranging from 50% if the metric is achieved at 85% of the target up to 200% if the metric is achieved at or above 115% of the target.

Summary of Activity under the MIC Plans

On March 13, 2012, the Board approved the 2012 MIC. Under the 2012 MIC, payouts will be determined by the Company's performance against specified Adjusted EBITDA metrics for the 2012 fiscal year. The Adjusted EBITDA metrics will be adjusted for currency fluctuations. A specific target award is set for each participant in the 2012 MIC equal to a percentage of his or her current base cash compensation. Fifty percent (50%) of any 2012 MIC award earned will be paid in cash and fifty percent (50%) is expected to be paid in the form of shares of the Company's common stock under the Company's 2010 Equity Incentive Plan. The 2012 MIC awards will be paid out based on a sliding scale. A participant will receive an award equal to 20% of his or her target award if Adjusted EBITDA is achieved above a minimum target level, 90% of target award if Adjusted EBITDA is at budget performance, 100% of target award if the targeted metric is achieved and ranging up to 200% if Adjusted EBITDA is achieved at a maximum target level. As indicated above, management determined that Adjusted EBITDA is projected not to meet the minimum target level at September 30, 2012. Therefore, no compensation expense has been recorded for the nine months ended September 30, 2012.

Other Stock Compensation Plans

On August 15, 2012, in connection with the previously announced anticipated retirement of Stephen R. Light, the Board of Directors of the Company appointed Harold C. Bevis to the position of President and Chief Executive Officer, effective immediately, and Mr. Light notified the Company of his resignation, effective as of that date, as the Company's Chairman, President and Chief Executive Officer. The Company granted Mr. Bevis a sign-on award of 204,208 restricted stock units and options to acquire 781,701 shares of the Company's Common Stock, par value \$0.001 per share. Both the restricted stock units and the options will vest over a three year period, beginning on the second anniversary of the August 15, 2012 grant date. The options will have a 10-year term and an exercise price of \$4.00 per share, the August 15, 2012 closing price of the Company's common stock on the New York Stock Exchange. In addition, on August 15, 2012, the Company accelerated the vesting of Mr. Light's remaining 50,000 restricted stock units, issuing 27,900 shares of common stock, upon vesting, net of certain tax withholdings.

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11. Supplemental Guarantor Financial Information

On May 26, 2011, the Company closed on the sale of its Notes. The Notes are unsecured obligations of the Company and are fully and unconditionally guaranteed on a senior unsecured basis by all of the domestic wholly owned subsidiaries of the Company (the "Guarantors"). In accordance with Rule 3-10 of Regulation S-X promulgated under the Securities Act of 1933, the following condensed consolidating financial statements present the financial position, results of operations and cash flows of Xerium Technologies, Inc. (referred to as "Parent" for the purpose of this note only) on a stand-alone parent-only basis, the Guarantors on a Guarantors-only basis, the combined non-Guarantor subsidiaries and elimination entries necessary to arrive at the information for the Parent, the Guarantors and non-Guarantor subsidiaries on a consolidated basis.

Xerium Technologies, Inc.

Consolidating Balance Sheet—(Unaudited)

At September 30, 2012

(Dollars in thousands)

	Parent	Total Guarantors	Total Non Guarantors	Other Eliminations	The Company
ASSETS		Guarantors	Guarantors	Elilillations	Company
Current assets:					
Cash and cash equivalents	\$10,535	\$8	\$29,034	\$ —	\$39,577
Accounts receivable, net	—	20,508	66,886		87,394
Intercompany receivable	(97,747)	103,042	(5,295)		—
Inventories, net	—	16,652	64,367	(983	80,036
Prepaid expenses	149	2,216	7,685	—	10,050
Other current assets	_	2,917	10,094		13,011
Total current assets	(87,063)	145,343	172,771	(983	230,068
Property and equipment, net	425	63,697	248,204	_	312,326
Investments	598,237	148,027	_	(746,264) —
Goodwill		17,737	41,359	-	59,096
Intangible assets	10,646	5,329	3,998		19,973
Other assets	49		9,265		9,314
Total assets	\$522,294	\$380,133	\$475,597	\$(747,247	\$630,777
LIABILITIES AND STOCKHOLDERS' EQUIT	Y				
Current liabilities:					
Accounts payable	\$464	\$7,635	\$24,957	\$ —	\$33,056
Accrued expenses	11,888	6,236	37,858		55,982
Current notes payable	_	_	7,714		7,714
Current maturities of long-term debt	1,250		1,118	_	2,368
Total current liabilities	13,602	13,871	71,647		99,120
Long-term debt, net of current maturities	344,270		93,458		437,728
Deferred and long-term taxes	_	2,378	16,160	_	18,538
Pension, other post-retirement and	23,087	1,198	55,756		80,041
post-employment obligations	23,067	1,190	33,730		00,041
Other long-term liabilities	13		11,881		11,894
Intercompany loans	217,965	(347,605)	129,640		
Total stockholders' (deficit) equity	(76,643)	710,291	97,055	(747,247	(16,544)
Total liabilities and stockholders' equity	\$522,294	\$380,133	\$475,597	\$(747,247)	\$630,777

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Xerium Technologies, Inc. Consolidating Balance Sheet At December 31, 2011 (Dollars in thousands)

ASSETS	Parent	Total Guarantors	Total Non Guarantors	Other Eliminations	The Company
Current assets:					
Cash and cash equivalents	\$11,548	\$ 280	\$ 31,738	\$—	\$ 43,566
Accounts receivable, net		21,210	70,574		91,784
Intercompany receivable	(95,855	102,653	(6,798)		_
Inventories, net		19,759	64,857	(1,299	83,317
Prepaid expenses	272	1,546	4,359		6,177
Other current assets		4,716	10,335		15,051
Total current assets	(84,035	150,164	175,065	(1,299	239,895
Property and equipment, net	881	67,727	266,648	_	335,256
Investments	579,018	162,438		(741,456) —
Goodwill	_	17,737	41,383		59,120
Intangible assets	11,484	6,986	4,170		22,640
Other assets	196		8,614		8,810
Total assets	\$507,544	\$ 405,052	\$ 495,880	\$(742,755)	\$ 665,721
LIABILITIES AND STOCKHOLDERS' (DEFICIT) EQUITY Current liabilities:					
Accounts payable	\$679	\$ 10,257	\$ 28,807	\$ —	\$ 39,743
Accrued expenses	6,563	5,722	35,520		47,805
Current maturities of long-term debt	1,250	_	2,298		3,548
Total current liabilities	8,492	15,979	66,625		91,096
Long-term debt, net of current maturities	358,116		107,390		465,506
Deferred and long-term taxes		2,378	16,204		18,582
Pension, other post-retirement and post-employment obligations	22,906	1,820	56,462	_	81,188
Other long-term liabilities			11,654		11,654
Intercompany loans	187,661	(307,813)	120,152		_
Total stockholders' (deficit) equity	(69,631	692,688	117,393	(742,755	(2,305)
Total liabilities and stockholders' equity	\$507,544	\$ 405,052	\$ 495,880	\$(742,755)	\$ 665,721
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Xerium Technologies, Inc.

Condensed Consolidating Statement of Operations and Comprehensive (Loss) Income-(Unaudited)

For the three months ended September 30, 2012

(Dollars in thousands)

	Parent	Total	Total Non	Other		The	
		Guarantors	Guarantors	Eliminations		Company	
Net sales	\$ —	\$45,119	\$100,831	\$(11,719)	\$134,231	
Costs and expenses:							
Cost of products sold	(342)	31,821	65,442	(11,842)	85,079	
Selling		5,393	13,153			18,546	
General and administrative	3,489	1,725	10,436	_		15,650	
Research and development	_	2,105	595	_		2,700	
Restructuring and impairment	45	19	5,776	_		5,840	
	3,192	41,063	95,402	(11,842)	127,815	
(Loss) income from operations	(3,192)	4,056	5,429	123		6,416	
Interest (expense) income, net	(6,973)	1,490	(4,294) —		(9,777)
Foreign exchange (loss) gain	(193)	(3) (6) —		(202)
Equity in subsidiaries income	5,093	(13,056) —	7,963			
Dividend income	1,656	18,904	_	(20,560)		
(Loss) income before provision for	(3,609)	11,391	1,129	(12,474	`	(3,563	`
income taxes	(3,009)	11,391	1,129	(12,474)	(3,303)
Provision for income taxes	(48)	(35) (11) —		(94)
Net (loss) income	\$(3,657)	\$11,356	\$1,118	\$(12,474)	\$(3,657)
Comprehensive (loss) income	\$(3,598)	\$11,464	\$2,827	\$(12,474)	\$(1,781)

Xerium Technologies, Inc.

Condensed Consolidating Statement of Operations and Comprehensive (Loss) Income-(Unaudited)

For the three months ended September 30, 2011

(Dollars in thousands)

Net sales Costs and expenses:	Parent \$—	Total Guarantors \$45,203	Total Non Guarantors \$115,433	Other Eliminations \$(12,409	The Company) \$148,227
Cost of products sold	(682)	32,233	74,873	(12,414) 94,010
Selling		5,861	13,956	<u> </u>	19,817
General and administrative	148	2,016	11,838	_	14,002
Research and development		1,912	995	_	2,907
Restructuring and impairment	_	100	477	_	577
	(534)	42,122	102,139	(12,414) 131,313
Income (loss) from operations	534	3,081	13,294	5	16,914
Interest (expense) income, net	(7,239)	1,961	(4,595) —	(9,873)
Foreign exchange (loss) gain	(862)	529	44	_	(289)
Equity in subsidiaries income	11,222	5,336	_	(16,558) —
Income (loss) before provision for income taxes	3,655	10,907	8,743	(16,553) 6,752
Provision for income taxes	(167)	(45)	(3,052) —	(3,264)
Net income (loss)	\$3,488	\$10,862	\$5,691	\$(16,553) \$3,488

Comprehensive income (loss) \$5,405 \$10,568 \$(17,795) \$(16,553) \$(18,375)

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Xerium Technologies, Inc.

 $Condensed\ Consolidating\ Statement\ of\ Operations\ and\ Comprehensive\ (Loss)\ Income-(Unaudited)$

For the nine months ended September 30, 2012

(Dollars in thousands)

	Parent	Total Guarantors		Total Non Guarantors		Other Eliminations		The Company	1
Net sales	\$ —	\$134,970		\$305,628		\$(35,625)	\$404,973	
Costs and expenses:									
Cost of products sold	(1,150)	97,245		198,291		(35,990)	258,396	
Selling		16,725		40,379				57,104	
General and administrative	8,753	5,492		33,264		_		47,509	
Research and development		6,258		2,273		_		8,531	
Restructuring and impairment	203	182		10,558		_		10,943	
	7,806	125,902		284,765		(35,990)	382,483	
(Loss) income from operations	(7,806)	9,068		20,863		365		22,490	
Interest (expense) income, net	(21,419)	5,035		(12,110)	_		(28,494)
Foreign exchange (loss) gain	(501)	(7)	665		_		157	
Equity in subsidiaries income	19,221	(10,668)	_		(8,553)		
Dividend income	1,656	18,904		_		(20,560)		
(Loss) income before provision for	(8,849)	22,332		9,418		(28,748	`	(5,847	`
income taxes	(0,049)	22,332		9,410		(20,740)	(3,047)
Provision for income taxes	(103)	(108)	(2,894)	_		(3,105)
Net (loss) income	\$(8,952)	\$22,224		\$6,524		\$(28,748)	\$(8,952)
Comprehensive (loss) income	\$(8,261)	\$22,860		\$(1,341)	\$(28,748)	\$(15,490)

Xerium Technologies, Inc.

Condensed Consolidating Statement of Operations and Comprehensive (Loss) Income-(Unaudited)

For the nine months ended September 30, 2011

(Dollars in thousands)

Net sales	Parent \$—	Total Guarantors \$136,173	Total Non Guarantors \$343,288	Other Eliminations \$(37,690)	The Company \$441,771	7
Costs and expenses:	Ψ	φ130,173	Ψ3 13,200	Ψ(37,070	,	Ψ 111,771	
Cost of products sold	(1,835)	97,105	218,104	(37,606)	275,768	
Selling		17,188	42,660	_		59,848	
General and administrative	5,132	5,969	36,459			47,560	
Research and development	(3)	5,979	2,944	_		8,920	
Restructuring and impairment		714	573	_		1,287	
	3,294	126,955	300,740	(37,606)	393,383	
(Loss) income from operations	(3,294)	9,218	42,548	(84)	48,388	
Interest (expense) income, net	(17,549)	5,749	(17,909	· —		(29,709)
Loss on extinguishment of debt	(2,903)	(6)	(17	· —		(2,926)
Foreign exchange gain (loss)	551	(948)	113	_		(284)
Equity in subsidiaries income	29,408	11,450	_	(40,858)	_	
Income (loss) before provision for income taxes	6,213	25,463	24,735	(40,942)	15,469	
Provision for income taxes Net income (loss)	(455) \$5,758	(154) \$25,309	(9,102 \$15,633	\$ (40,942)	(9,711 \$5,758)
1 (00 1110 (1000)	40,700	4 - <i>c</i> , <i>c</i> 3 <i>y</i>	410,000	4 (,	,	40,.00	

Comprehensive income (loss) \$4,678 \$32,540 \$(729) \$(40,942) \$(4,453)

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Xerium Technologies, Inc. Consolidating Statement of Cash Flows-(Unaudited) For the nine months ended September 30, 2012 (Dollars in thousands)

(Dollars in thousands)								
	Parent		Total		Total Non	Other	The	
	1 urent		Guarantor	S	Guarantors	Eliminations	Compan	y
Operating activities								
Net (loss) income	\$(8,952)	\$22,224		\$6,524	\$ (28,748)	\$(8,952)
Adjustments to reconcile net (loss) income to net								
cash provided by (used in) operating activities:								
Stock-based compensation	1,574						1,574	
Depreciation	135		5,932		22,446		28,513	
Amortization of intangibles	_		1,659		70		1,729	
Deferred financing cost amortization	1,885		_		822		2,707	
Unrealized foreign exchange loss on revaluation of					167		167	
debt	_		_		107		107	
Deferred taxes			_		(383) —	(383)
Asset impairment			_		1,600		1,600	
Loss (gain) on disposition of property and			24		(690		(656	`
equipment			24		(680) —	(656)
Intercompany dividend	(1,656)	(18,904)		20,560		
Provision for doubtful accounts	_	ĺ	(150)	613		463	
Undistributed equity in (earnings) loss of	(10.001	,	10.660			0.552		
subsidiaries	(19,221)	10,668			8,553		
Change in assets and liabilities which provided								
(used) cash:								
Accounts receivable	8		852		2,094		2,954	
Inventories			3,107		•	(365)	2,338	
Prepaid expenses	122		(671)	(3,472) _	(4,021)
Other current assets			1,799		(414	—	1,385	
Accounts payable and accrued expenses	4,781		(2,106)	(730	· —	1,945	
Deferred and other long-term liabilities	244		(622)	(780	· —	(1,158)
Intercompany loans	1,891		(394)	(1,497	· —	_	
Net cash (used in) provided by operating activities	(19,189)	23,418	_	25,976		30,205	
Investing activities	(') '	,	-, -		- ,		,	
Capital expenditures, gross	(22)	(1,895)	(11,305	· —	(13,222)
Intercompany property and equipment transfers, net	`	,	(317	-	(27	· —		,
Proceeds from disposals of property and equipment			298	,	1,080		1,378	
Net cash provided by (used in) investing activities	322		(1,914)	(10,252) —	(11,844)
Financing activities			(1), 1.	,	(10,202		(11,0)	,
Net increase in notes payable					7,365		7,365	
Principal payments on debt	(13,846)			(14,119	. —	(27,965)
Payment of deferred financing fees	(1,047)			(735)	, <u> </u>	(1,782)
Dividends paid	1,656	,			(1,656	<u> </u>	(1,702	,
Intercompany loans	31,091		(21,778)	(9,313	<u> </u>		
Net cash provided by (used in) financing activities	17,854		(21,778)	(18,458	, 	(22,382)
Effect of exchange rate changes on cash flows			2	,	30	<u> </u>	32	,
Net decrease in cash	(1,013)	(272	`	(2,704	<u> </u>	(3,989)
1 tot decrease III easii	(1,013	,	(212	,	(2,707		(3,70))

Cash and cash equivalents at beginning of period	11,548	280	31,738		43,566
Cash and cash equivalents at end of period	\$10,535	\$8	\$29,034	\$ —	\$39,577

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Xerium Technologies, Inc. Consolidating Statement of Cash Flows-(Unaudited) For the nine months ended September 30, 2011

(Dollars in thousands)

(Dollars in thousands)								
	Parent		Total		Total Non	Other	The	
	T di Ciit		Guarantors	3	Guarantors	Eliminations	Company	
Operating activities								
Net income	\$5,758		\$25,309		\$15,633	\$ (40,942)	\$5,758	
Adjustments to reconcile net income to net cash								
(used in) provided by operating activities:								
Stock-based compensation	2,253		_		_	_	2,253	
Depreciation	176		6,044		25,353		31,573	
Amortization of intangibles	_		1,659		70		1,729	
Curtailment/settlement loss	_		_		402		402	
Deferred financing cost amortization	(431)	204		1,840	_	1,613	
Unrealized foreign exchange loss on revaluation of					1,070		1,070	
debt					1,070	_	1,070	
Deferred taxes			_		2,246		2,246	
Gain on disposition of property and equipment	_		(128)	(476)	_	(604)
Loss on extinguishment of debt	2,903		6		17	_	2,926	
Provision for doubtful accounts	_		438		295	_	733	
Undistributed equity in (earnings) loss of	(29,408	`	(11,450)	_	40,858	_	
subsidiaries	(2),400	,	(11,430	,		40,030		
Change in assets and liabilities which provided								
(used) cash:								
Accounts receivable	11		280		(1,399)		(1,108))
Inventories	_		•		` '	84	(10,649)
Prepaid expenses	229		•		(1,160)		(1,118))
Other current assets	645		(982		(864)	_	(1,201)
Accounts payable and accrued expenses	6,623		•		(5,625)	_	(1,679)
Deferred and other long-term liabilities	•)	•)	(1,697)		(3,108)
Intercompany loans	6,932		2,559		(9,491)			
Net cash (used in)provided by operating activities	(4,656)	18,541		16,951		30,836	
Investing activities								
Capital expenditures, gross	(364))	(15,839)		(18,930)
Intercompany property and equipment transfers, net			15		(15)		_	
Proceeds from disposals of property and equipment			149		7,574		7,723	
	13,701		_				13,701	
Net cash provided by (used in) investing activities	13,337		(2,563)	(8,280)		2,494	
Financing activities								
Proceeds from borrowings	365,000		_		124,629		489,629	
Principal payments on debt	(262,920)	(51,016)	(187,483)		(501,419)
Payment of deferred financing fees	(72,185)	_		55,070		(17,115)
Intercompany loans	(37,570	-	35,055		2,515			
Net cash used in financing activities	(7,675)	•)	(5,269)	_	(28,905)
Effect of exchange rate changes on cash flows			2		(171)	_	(169)
Net increase in cash	1,006		19		3,231	_	4,256	
Cash and cash equivalents at beginning of period	6,345		33		32,323	<u> </u>	38,701	
Cash and cash equivalents at end of period	\$7,351		\$52		\$35,554	\$ <i>—</i>	\$42,957	

ITEM 2. MANAGEMENT'S DISCUSSION AND ANALYSIS OF FINANCIAL CONDITION AND RESULTS OF OPERATIONS

Forward-Looking Statements

This Quarterly Report on Form 10-Q contains "forward-looking statements" within the meaning of the Private Securities Litigation Reform Act of 1995 that are subject to the safe harbor created by that Act. These statements relate to future events or to our future financial performance and involve known and unknown risks, uncertainties, and other factors that may cause our actual results, levels of activity, performance, or achievements to be materially different from any future results, levels of activity, performance, or achievements expressed or implied by these forward-looking statements. In some cases, forward-looking statements can be identified by the use of words such as "may," "could," "expect," "intend," "plan," "seek," "anticipate," "believe," "estimate," "predict," "potential," or "continue" or the negative of tother comparable terminology. Undue reliance should not be placed on forward-looking statements because they involve known and unknown risks, uncertainties, and other factors that are, in some cases, beyond our control and that could materially affect actual results, levels of activity, performance, or achievements. Factors that could materially affect our actual results, levels of activity, performance or achievements include the following items:

we are subject to the risk of weaker paper industry and general economic conditions in the locations around the world where we conduct business, including the impact of price pressures and cost reduction strategies by our customers in the paper industry;

our strategies and plans, including, but not limited to, those relating to developing and successfully marketing new products, enhancing our operational efficiencies and reducing costs, may not result in the anticipated benefits; we may be required to incur significant costs to reorganize or restructure our operations in response to market changes in the paper industry;

our financial results could be adversely affected by fluctuations in interest rates and currency exchange rates; our manufacturing facilities may be required to quickly increase or decrease production capacity, which could negatively affect our production, customer order lead time, product quality, labor relations or gross margin; we may not be successful in developing and marketing new technologies or in competing against new technologies developed by competitors;

variations in demand for our products, including our new products, could negatively affect our net sales and profitability;

we are subject to fluctuations in the price of our component supply costs;

• due to our high degree of leverage and significant debt service obligations, we need to generate substantial operating cash flow to fund growth and unexpected cash needs;

our credit facility contains restrictive covenants, such as the covenants requiring compliance with minimum interest coverage and maximum leverage ratios, which become more restrictive over time, that may require us to increasingly improve our performance over time to remain compliant;

we are subject to the risk of terrorist attacks or an outbreak or escalation of any insurrection or armed conflict involving the United States or any other country in which we conduct business, or any other domestic or international calamity, including natural disasters;

we are subject to the impact of changes in the policies, laws, regulations and practices of the United States and any foreign country in which we operate or conduct business, including changes regarding taxes and the repatriation of earnings; and

anti-takeover provisions could make it more difficult for a third-party to acquire us.

Other factors that could materially affect our actual results, levels of activity, performance or achievements can be found in our "Risk Factors" section in our Annual Report on Form 10-K for the year ended December 31, 2011 filed with the SEC on March 14, 2012, in our Quarterly Reports on Form 10-Q for the quarters ended March 30, 2012 and June 30, 2012 filed with the SEC on May 9, 2012 and August 7, 2012, respectively, and this Quarterly Report on Form 10-Q. If any of these risks or uncertainties materialize, or if our underlying assumptions prove to be incorrect, actual results may vary significantly from what we project. Any forward-looking statement in this Quarterly Report on

Form 10-Q reflects our current views with respect to future events and is subject to these and other risks, uncertainties, and assumptions relating to our operations, results of operations, growth strategy, and liquidity. We assume no obligation to publicly update or revise these forward-looking statements for any reason, whether as a result of new information, future events, or otherwise, except as required by law.

All references in this Quarterly Report to "Xerium", "the Company", "we", "our" and "us" means Xerium Technologies, Inc. a its subsidiaries.

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Company Overview

We are a leading global manufacturer and supplier of two types of consumable products used primarily in the production of paper—clothing and roll covers. Our operations are strategically located in the major paper-producing regions of North America, Europe, South America and Asia-Pacific.

Our products play key roles in the formation and processing of paper along the length of a paper-making machine. Paper producers rely on our products and services to help improve the quality of their paper, differentiate their paper products, operate their paper-making machines more efficiently and reduce production costs. Our products and services typically represent only a small percentage of a paper producer's overall production costs, yet they can reduce costs by permitting the use of lower-cost raw materials and by reducing energy consumption. Paper producers must replace clothing and refurbish or replace roll covers periodically as these products wear down during the paper production process. Our products are designed to withstand high temperatures, chemicals, and high pressure conditions, and are the result of a substantial investment in research and development and highly sophisticated manufacturing processes.

We operate in two principal business segments: clothing and roll covers. In our clothing segment, we manufacture and sell highly engineered synthetic textile belts that transport paper as it is processed in a paper-making machine. Clothing plays a significant role in the forming, pressing and drying stages of paper production. Because paper-making processes and machine specifications vary widely, the clothing size, form, material and function is custom engineered to fit each individual paper-making machine and process. For the nine months ended September 30, 2012, our clothing segment represented 66% of our net sales.

Our roll cover products provide a surface with the mechanical properties necessary to process the paper sheet in a cost-effective manner that delivers the sheet qualities desired by the paper producer. Roll covers are tailored to individual paper-making machines and processes, using different materials, treatments and finishings. In addition to manufacturing and selling new roll covers, we also provide refurbishment services for previously installed roll covers and we manufacture new and rebuilt spreader rolls. We also provide various related products and services to our customers, both directly and through third party providers, as a growing part of our overall product offering through our roll covers sales channels. For the nine months ended September 30, 2012, our roll cover segment represented 34% of our net sales.

Industry Trends and Outlook

Historically, demand for our products has been driven primarily by the volume (tonnage) of paper produced on a worldwide basis. Industry forecasters predict the growth of global paper production from 2012 to 2015 to be between 2% and 4% per annum. Generally, and over time, we expect growth in paper production to be greater in Asia-Pacific, South America and Eastern Europe than in the more mature North American and Western European regions where demand may decline. Between the second half of 2008 and 2009, the global paper industry experienced a sharp reduction in production levels, caused by the general slowdown in economic activity and related paper consumption during the same period. In 2010 and 2011, global paper and board production began to recover from the economic recession and show growth, particularly in developing countries, although growth slowed in the second half of 2011 and has continued to slow through 2012.

The profitability of paper producers has historically been highly cyclical due to wide swings in the price of paper, driven to a high degree by the oversupply of paper during periods when paper producers have more aggregate capacity than the market requires. A sustained downturn in the paper industry, either globally or in a particular region, can cause paper manufacturers to reduce production or cease operations, which could adversely affect our net sales and profitability. Since 2000, paper producers have taken actions that seek to structurally improve the balance between the supply of, and demand for, paper. As part of these efforts, they have permanently shut down many paper-making machines or entire manufacturing facilities. However, many paper producers continue to experience low levels of profitability. We believe that further consolidation among papermakers, reduction in the number of paper producers, and shutdowns of paper-making machines or facilities will continue in Europe and North America until there is a better balance between supply and demand for paper and the profit levels of paper producers improve. This

rebalancing has been accelerated since the most recent global economic recession. Over a number of years, paper consumption growth, particularly in South America and Asia-Pacific, is expected to drive an increase in the global production rates required to maintain balance between supply and demand. It is highly likely, however, that the recession-led consumption slow-down and related effect on global paper production will continue in the near term. Also affecting machine curtailments are structural productivity gains from improved products that we and our competitors supply that enable paper producers to manufacture more paper with fewer machines.

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The impact of e-commerce and digitalization has resulted in a prolonged decline in specific paper grades, such as newsprint, printing and writing grades of paper. Fortunately, the decline has been partially offset by increases in the production of packaging grades, both as a consequence of globalization of manufacturing and as a result of the increase of tissue/personal care products which have increased as global GDP has risen, particularly in the developing world.

Global paper production growth would be moderated by the level of industry consolidation and paper-machine shutdown activity that is a continuing underlying trend in North America and Western Europe. We also believe that, in addition to industry consolidation and paper machine shutdown activity in North America and Western Europe, the trend towards new paper machine designs which have fewer rolls and market recognition of the extended life of our roll cover products has been and will continue to negatively impact demand for these products and their volume potential. Additionally, we are seeing a trend that paper producers are placing an increasing emphasis on maintenance cost reduction and, as a result, are extending the life of roll covers through additional maintenance cycles before replacing them. However, we believe volume declines would be at least partially offset by our introduction of new products with the extended life qualities that our customer's desire and increasing market share of proprietary products such as our SmartRollTM.

We anticipate that pricing pressure for our products may continue with the consolidation among paper producers and as the shift of paper production growth in Asia-Pacific develops. In response to this pricing pressure, we expect to focus our research and development efforts on new products that deliver increased value to our customers and for which they will pay increased prices. In addition, we will continue to enhance and deploy our value added selling approach as part of our strategy to differentiate our products, while at the same time we remain focused on cost reduction and efficiency programs.

The negative paper industry trends described above are likely to continue. We believe that the paper industry will experience increased emphasis on cost reduction, continued paper-machine shutdown activity, and reduced availability of credit than would have been the case in the absence of the economic downturn. These industry dynamics could negatively impact our business, results of operations and financial condition. Net Sales and Expenses

Net sales in both our clothing and roll covers segments are primarily driven by the following factors:

The volume (tonnage) of worldwide paper production;

Our ability to introduce new products that our customers value and will pay for;

Advances in the technology of our products, which can provide value to our customers by improving the efficiency of paper-making machines and reduce their manufacturing costs;

Our ability to provide products and services which reduce paper-making machine downtime while at the same time allowing the manufacture of high quality paper products;

The mix of paper grades being produced; and

The impact of currency fluctuations.

Net sales in our roll covers segment include our mechanical services business. We have expanded this business in response to demand from paper producers that we perform work on the internal mechanisms of their rolls while we refurbish or replace a roll cover. In our clothing segment, a small portion of our business has been conducted pursuant to consignment arrangements under which we do not recognize a sale of a product to a customer until the customer places the product into use, which typically occurs some period after the product is shipped to the customer or to a warehouse location near the customer's facility. As part of the consignment agreement we deliver the goods to a location designated by the customer. In addition, we agree to a "sunset" date with the customer, which represents the date by which the customer must accept all risks and responsibilities of ownership of the product and payment terms

begin. For consignment sales, revenue is recognized on the earlier of the actual product installation date or the "sunset" date.

Our operating cost levels are impacted by total sales volume, raw material costs, the impact of inflation, foreign currency fluctuations and the success of cost reduction programs.

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The level of our cost of products sold is primarily attributable to labor costs, raw material costs, product shipping costs, plant utilization and depreciation, with labor costs constituting the largest component. We invest in facilities and equipment that enable innovative product development and improve production efficiency and costs. Recent examples of capital spending for such purposes include faster weaving looms and seaming machines with accurate electronic controls, automated compound mixing equipment and computer-controlled lathes and mills.

The level of research and development spending is driven by market demand for technology enhancements, including both specific customer needs and general market requirements, as well as by our own analysis of applied technology opportunities. With the exception of purchases of equipment and similar capital items used in our research and development activities, all research and development is expensed as incurred. Research and development expenses were \$8.5 million and \$8.9 million for the nine months ended September 30, 2012 and September 30, 2011, respectively.

Foreign Exchange

We have a geographically diverse customer base. In the nine months ended September 30, 2012, we generated approximately 38% of our net sales in North America, 31% in Europe, 9% in South America, 19% in Asia-Pacific and 3% in the rest of the world.

A substantial portion of our net sales is denominated in Euros or other currencies. As a result, changes in the relative values of U.S. Dollars, Euros and other currencies affect our reported levels of net sales and profitability as the results are translated into U.S. Dollars for reporting purposes. In particular, decreases in the value of the U.S. Dollar relative to the value of the Euro and these other currencies positively impact our levels of revenue and profitability because the translation of a certain number of Euros or units of such other currencies into U.S. Dollars for financial reporting purposes will represent more U.S. Dollars than it would have prior to the relative decrease in the value of the U.S. Dollar. Conversely, a decline in the value of the Euro will result in a lower number of U.S. Dollars for financial reporting purposes.

For certain transactions, our net sales are denominated in U.S. Dollars but all or a substantial portion of the associated costs are denominated in a different currency. As a result, changes in the relative values of U.S. Dollars, Euros and other currencies can affect the level of the profitability of these transactions. The largest proportion of such transactions consists of transactions in which the net sales are denominated in or indexed to the U.S. Dollar and all or a substantial portion of the associated costs are denominated in Brazilian Reals or other currencies.

Currency fluctuations have a greater effect on the level of our net sales than on the level of our income (loss) from operations. For example, in the nine months ended September 30, 2012 as compared to the nine months ended September 30, 2011, the change in the value of the U.S. Dollar against most of the currencies we conduct our business in resulted in net currency decreases in net sales of \$17.7 million, yet income from operations currency effects increased by \$3.6 million. Although the nine months ended September 30, 2012 results reflect a period in which the value of the U.S. Dollar increased against the Euro as compared to the nine months ended September 30, 2011, we would expect an opposite effect in a period in which the value of the U.S. Dollar decreases.

During the nine months ended September 30, 2012, we conducted business in 9 foreign currencies. The following table provides the average exchange rate for the nine months ended September 30, 2012 and the nine months ended September 30, 2011 of the U.S. Dollar against each of the four foreign currencies in which we conduct the largest portion of our operations.

	Average exchange rate of the	Average exchange rate of the
Currency	U.S. Dollar in the nine months ended	U.S. Dollar in the nine months ended
	September 30, 2012	September 30, 2011
Euro	\$1.28 = 1 Euro	\$1.41 = 1 Euro
Brazilian Real	\$0.52 = 1 Brazilian Real	\$0.61 = 1 Brazilian Real
Canadian Dollar	\$1.00 = 1 Canadian Dollar	1.02 = 1 Canadian Dollar

Australian Dollar \$1.04 = 1 Australian Dollar \$1.04 = 1 Australian Dollar In the nine months ended September 30, 2012, we conducted approximately 35% of our operations in Euros, approximately 9% in the Australian Dollar, approximately 8% in the Brazilian Real (although a significant portion of Brazil net sales are in U.S. Dollars) and approximately 6% in the Canadian Dollar.

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To mitigate the risk of transactions in which a sale is made in one currency and associated costs are denominated in a different currency, we may utilize forward currency contracts in certain circumstances to lock in exchange rates with the objective that the gain or loss on the forward contracts will approximate the loss or gain that results from the transaction or transactions being hedged. We determine whether to enter into hedging arrangements based upon the size of the underlying transaction or transactions, an assessment of the risk of adverse movements in the applicable currencies and the availability of a cost effective hedge strategy. To the extent we do not engage in hedging or such hedging is not effective, changes in the relative value of currencies can affect our profitability.

Domestic and Foreign Operating Results:

The following is an analysis of our domestic and foreign operations during the three and nine months ended September 30, 2012 and September 30, 2011 and a discussion of the results of operations during those periods (in thousands):

	Three Mon	Nine Months Ended			
	September	September 30,		30,	
	2012	2011	2012	2011	
Domestic income from operations	\$864	\$3,615	\$1,262	\$5,924	
Foreign income from operations	5,552	13,299	21,228	42,464	
Total income from operations	\$6,416	\$16,914	\$22,490	\$48,388	

During the three and nine months ended September 30, 2012, domestic income from operations was lower than foreign income from operations, primarily due to product mix and market differences. Cash flows from the above foreign income from operations typically remains reinvested in the foreign subsidiaries. However, there is no legal restriction or material adverse consequence for repatriating the cash flows to the domestic subsidiaries to assist in debt repayment, capital expenditures and other expenses of our operations.

Cost Reduction Programs

An important part of our strategy is to seek to reduce our overall costs and improve our competitiveness. As a part of this effort, we engage in cost reduction programs, which are designed to improve the cost structure of our global operations in response to changing market conditions. These cost reduction programs include headcount reductions throughout the world as well as plant closures that have rationalized production among our facilities to better enable us to meet customer demands. Cost savings have been realized in labor costs and other production overhead, other components of costs of products sold, general and administrative expenses and facility costs. The majority of the cost savings are recognized at the time of the headcount reductions and plant closure, with the remaining cost savings recognized over subsequent periods. Cost savings from headcount reductions have not been offset by related increases in other expenses. Cost savings related to plant closures have been partially offset by the reduction of revenues associated with those closed facilities in subsequent periods and additional costs incurred in the facilities that assumed the operations of the closed facility.

In July of 2012, we announced a voluntary redundancy program at our press felt facility in Buenos Aires, Argentina in connection with the relocation of our Huyck Wangner press felt capacity. The production of press felts and fiber cement felts will be transferred to our facilities in Brazil. During the third quarter of 2012, we completed the voluntary redundancy program and severance payments totaling \$0.9 million were made to the employees. In addition, during the third quarter of 2012, management did an extensive review of the assets at the Argentina clothing facility, including the land and building, to determine which assets would be redeployed to other facilities, which assets would be sold and which assets would be scrapped, and consequently, recorded an impairment charge of \$1.1 million. We plan to sell the majority of the land and building, and do not expect to impair either the land or building, under the requirements of ASC 360 "Impairment and Disposal of Long-Lived Assets".

Also in July of 2012, we initiated consultation proceedings with our works' council at our rolls cover facility in Meyzieu, France regarding a proposal to cease operations there, transferring the roll cover production of this facility to our rolls facilities in Germany and Italy. In October of 2012, we completed negotiations with our works' council and signed an agreement which allowed us to formally give notice to employees. All employees were fully aware of the benefits they would receive in the upcoming months. Therefore, severance charges of \$2.6 million were accrued at September 30, 2012. In addition, during the third quarter of 2012, management did an extensive review of fixed assets at the France rolls facility to determine which assets would be redeployed to other facilities, which assets would be sold and which assets would be scrapped, and consequently,

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recorded an impairment charge of \$0.5 million. We plan to sell the land and building, and do not expect to impair either the land or building, under the requirements of ASC 360 "Impairment and Disposal of Long-Lived Assets". In addition to the above restructuring and impairment activities, during 2012, we terminated sales agency contracts in Europe, transferred certain machinery and equipment from downsized facilities and reduced headcount, which resulted in \$5.8 million in related restructuring charges.

Results of Operations

The table that follows sets forth for the periods presented certain consolidated operating results.

Three Month	ns Ended	Nine Months	Nine Months Ended			
September 3	0,	September 30	September 30,			
2012	2011	2012	2011			
(in thousand	s)	(in thousands	s)			
\$134,231	\$148,227	\$404,973	\$441,771			
85,079	94,010	258,396	275,768			
18,546	19,817	57,104	59,848			
15,650	14,002	47,509	47,560			
2,700	2,907	8,531	8,920			
5,840	577	10,943	1,287			
6,416	16,914	22,490	48,388			
(9,777) (9,873) (28,494) (29,709)		
_			(2,926)		
(202) (289) 157	(284)		
(3,563) 6,752	(5,847) 15,469			
(94) (3,264) (3,105) (9,711)		
\$(3,657) \$3,488	\$(8,952) \$5,758			
\$(1,781) \$(18,375) \$(15,490) \$(4,453)		
	September 3 2012 (in thousand \$134,231 85,079 18,546 15,650 2,700 5,840 6,416 (9,777 — (202 (3,563 (94 \$(3,657)	(in thousands) \$134,231 \$148,227 85,079 94,010 18,546 19,817 15,650 14,002 2,700 2,907 5,840 577 6,416 16,914 (9,777) (9,873 — — — — — — — — — — — — — — — — — — —	September 30, September 30, 2012 2011 (in thousands) (in thousands) \$134,231 \$148,227 \$404,973 85,079 94,010 258,396 18,546 19,817 57,104 15,650 14,002 47,509 2,700 2,907 8,531 5,840 577 10,943 6,416 16,914 22,490 (9,777) (9,873) (28,494 — — (202) (289) 157 (3,563) 6,752 (5,847 (94) (3,264) (3,105 \$(3,657) \$3,488 \$(8,952	September 30, September 30, 2012 2011 2012 2011 (in thousands) (in thousands) \$441,771 \$134,231 \$148,227 \$404,973 \$441,771 \$5,079 94,010 258,396 275,768 18,546 19,817 57,104 59,848 15,650 14,002 47,509 47,560 2,700 2,907 8,531 8,920 5,840 577 10,943 1,287 6,416 16,914 22,490 48,388 (9,777) (9,873) (28,494) (29,709 — — (2,926 (202) (289) 157 (284 (3,563) 6,752 (5,847) 15,469 (94) (3,264) (3,105) (9,711 \$(3,657) \$3,488 \$(8,952) \$5,758		

Three Months Ended September 30, 2012 Compared to the Three Months Ended September 30, 2011 Net Sales. Net sales for the three months ended September 30, 2012 decreased by \$14.0 million, or 9.4%, to \$134.2 million from \$148.2 million for the three months ended September 30, 2011. For the three months ended September 30, 2012, approximately 66% of our net sales were in our clothing segment and approximately 34% were in our roll covers segment.

In our clothing segment, net sales for the three months ended September 30, 2012 decreased by \$8.6 million, or 8.8%, to \$88.9 million from \$97.5 million for the three months ended September 30, 2011, primarily due to unfavorable currency effects of \$4.8 million and decreased sales volume of \$3.0 million in Europe and \$1.4 million in South America and Asia Pacific. These decreases were partially offset by an increase in sales volume of \$0.6 million in North America.

In our roll covers segment, net sales for the three months ended September 30, 2012 decreased by \$5.4 million or 10.7%, to \$45.3 million from \$50.7 million for the three months ended September 30, 2011. The decrease was primarily due to unfavorable currency effects of \$2.7 million and decreased sales volume of \$1.8 million in Europe and \$1.5 million in North America. These decreases were partially offset by an increase in sales volume of \$0.6 million in Asia Pacific.

Cost of Products Sold. Cost of products sold for the three months ended September 30, 2012 decreased by \$8.9 million, or 9.5%, to \$85.1 million from \$94.0 million for the three months ended September 30, 2011. In our clothing segment, cost of products sold decreased \$5.2 million in the current quarter compared to the third quarter of 2011 as a result of lower sales volume partially offset by higher cost of products sold as a percentage of sales. Cost of products sold, as a percentage of net sales increased slightly by 0.2% to 63.1% in the three months ended September 30, 2012 from 62.9% in the three months ended September 30, 2011. The increase was primarily

due to unfavorable production absorption partially offset by favorable currency effects in the third quarter of 2012. In our roll covers segment, cost of products sold decreased \$4.1 million in the current quarter compared to the third quarter of 2011 as a result of lower cost of products sold as a percentage of sales. Cost of products sold, as a percentage of net

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sales decreased by 1.2% to 64.7% in the three months ended September 30, 2012 from 65.9% in the three months ended September 30, 2011. The decrease was due to improved material efficiencies in the third quarter of 2012, partially offset by unfavorable production absorption.

Selling Expenses. For the three months ended September 30, 2012, selling expenses decreased by \$1.3 million, or 6.6% to \$18.5 million from \$19.8 million for the three months ended September 30, 2011 primarily due to favorable currency effects.

General and Administrative Expenses. For the three months ended September 30, 2012, general and administrative expenses increased by \$1.7 million, or 12.1% to \$15.7 million from \$14.0 million for the three months ended September 30, 2011. The increase was primarily due to an increase in salaries and other expenses of \$1.6 million as a result of the transition of the CEO in the third quarter of 2012, an increase of \$0.6 million related to the reversal of management incentive compensation in the third quarter of 2011 and the reversal of \$0.6 million in environmental costs in the third quarter of 2011. Neither of these reversals occurred in 2012. These increases were partially offset by favorable currency effects of \$1.1 million.

Restructuring and Impairment Expenses. For the three months ended September 30, 2012, we incurred restructuring and impairment expenses of \$5.8 million primarily related to the voluntary redundancy program in Argentina and the closure of a rolls cover facility in France. In 2011, we incurred restructuring expenses of \$0.6 million as a result of restructuring activity in our North America rolls facility. See Note 7 to the Consolidated Financial Statements for further discussion on these restructuring and impairment activities.

Interest Expense, Net. Net interest expense for the three months ended September 30, 2012 decreased by \$0.1 million or 1.0%, to \$9.8 million from \$9.9 million for the three months ended September 30, 2011. This slight decline in interest expense reflects lower debt balances and favorable currency effects, offset by an increase in interest rates of approximately 75 basis points as a result of the amendment to the credit facility.

Provision for Income Taxes. For the three months ended September 30, 2012 and September 30, 2011, the provision for income taxes was \$0.1 million and \$3.3 million, respectively. The decrease in income tax expense was primarily attributable to consolidated net losses driven by reduced sales volume and increased restructuring expenses and the geographic mix of earnings in the third quarter of 2012 as compared to the third quarter of 2011. Our provision for income taxes is primarily impacted by income we earn in tax paying jurisdictions relative to income we earn in non-tax paying jurisdictions. The majority of income recognized for purposes of computing our effective tax rate is earned in countries where the statutory income tax rates range from 25% to 41%; however, permanent income adjustments recorded against pre-tax earnings may result in an effective tax rate that is higher or lower than the statutory tax rate in these jurisdictions. We generate losses in certain jurisdictions for which we receive no tax benefit as the deferred tax assets in these jurisdictions (including net operating losses) are fully reserved in our valuation allowance. For this reason, we recognize minimal income tax expense or benefit in these jurisdictions, of which the most material jurisdictions are the United States, the United Kingdom and Australia. Due to these reserves, the geographic mix of our pre-tax earnings has a direct correlation with how high or low our annual effective tax rate is relative to consolidated earnings.

Nine Months Ended September 30, 2012 Compared to the Nine Months Ended September 30, 2011 Net Sales. Net sales for the nine months ended September 30, 2012 decreased by \$36.8 million, or 8.3%, to \$405.0 million from \$441.8 million for the nine months ended September 30, 2011. For the nine months ended September 30, 2012, approximately 66% of our net sales were in our clothing segment and approximately 34% were in our roll covers segment.

In our clothing segment, net sales for the nine months ended September 30, 2012 decreased by \$25.4 million, or 8.7%, to \$265.7 million from \$291.1 million for the nine months ended September 30, 2011, primarily due to decreased sales volume of \$11.7 million in Europe, \$2.4 million in North America and \$2.0 million in South America and unfavorable currency effects of \$11.5 million. These decreases were partially offset by an increase in sales volume of \$2.2 million in Asia Pacific.

In our roll covers segment, net sales for the nine months ended September 30, 2012 decreased by \$11.4 million or 7.6%, to \$139.3 million from \$150.7 million for the nine months ended September 30, 2011. The decrease was

primarily due to decreased sales volume of \$8.8 million in Europe and \$0.6 million in South America and unfavorable currency effects of \$6.2 million, partially offset by an increase in sales volume of \$0.4 million in North America and \$3.8 million in Asia Pacific.

Cost of Products Sold. Cost of products sold for the nine months ended September 30, 2012 decreased by \$17.4 million, or 6.3%, to \$258.4 million from \$275.8 million for the nine months ended September 30, 2011. In our clothing segment, cost of products sold decreased \$11.6 million in the nine months ended September 30, 2012 compared to the nine months ended September 30, 2011 as a result of lower sales volume partially offset by higher cost of products sold as a percentage of sales. Cost of products sold, as a percentage of net sales increased by 1.5% to 63.2% in the

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nine months ended September 30, 2012 from 61.7% in the nine months ended September 30, 2011. The increase was primarily due to the reduction of inventory reserves in the prior year, unfavorable regional mix due to reduced volumes in Europe and unfavorable factory overhead absorption. These increases were partially offset by a decrease in freight and repairs and maintenance costs in the nine months ended September 30, 2012.

In our roll covers segment, cost of products sold decreased \$6.5 million in the nine months ended September 30, 2012 compared to the nine months ended September 30, 2011 as a result of favorable currency effects and lower sales volume partially offset by higher cost of products sold as a percentage of sales. Cost of products sold, as a percentage of net sales, increased by 0.7% to 65.8% in the nine months ended September 30, 2012 from 65.1% in the nine months ended September 30, 2011. The increase was due to higher sales of products with lower margins, including mechanical services and new roll core sales and unfavorable absorption of production costs. These increases were partially offset by favorable material costs in the third quarter of 2012.

Selling Expenses. For the nine months ended September 30, 2012, selling expenses decreased by \$2.7 million, or 4.5% to \$57.1 million from \$59.8 million for the nine months ended September 30, 2011, primarily due to favorable currency effects of \$2.9 million and \$1.1 million related to the termination of a sales agency arrangement and a reduction of headcount in Europe. These decreases were partially offset by an increase in salaries and selling commissions costs of \$1.3 million, primarily in Asia.

General and Administrative Expenses. For the nine months ended September 30, 2012, general and administrative expenses decreased by \$0.1 million, or 0.2% to \$47.5 million for the nine months ended September 30, 2012 from \$47.6 million for the nine months ended September 30, 2011. The decrease was primarily related to favorable currency effects of \$2.4 million, the reversal of a \$1.0 million contingent liability that was favorably resolved in 2012 and \$1.3 decrease in management incentive compensation. Offsetting these decreases was \$3.1 million due to the incremental CEO transition costs in 2012, an increase resulting from the reversal of \$1.1 million in 2011 related to a value added tax ("VAT") in Brazil and the reversal of \$0.6 million in environmental costs in 2011.

Restructuring and Impairment Expenses. For the nine months ended September 30, 2012, we incurred restructuring and impairment expenses of \$10.9 million, primarily related to the voluntary redundancy program in Argentina, the closure of a rolls cover facility in France and contract termination costs incurred to exit sales agency agreements in 2012. In 2011, we incurred restructuring expenses of \$1.3 million as a result of restructuring activity in our North America rolls facility. See Note 7 to the Consolidated Financial Statements for further discussion on these restructuring and impairment activities.

Interest Expense, Net. Net interest expense for the nine months ended September 30, 2012 decreased by \$1.2 million or 4.0%, to \$28.5 million from \$29.7 million for the nine months ended September 30, 2011. This decline in interest expense reflects lower debt balances and favorable currency effects, net of higher deferred financing cost amortization for the nine months ended September 30, 2012. The increase in deferred financing cost amortization are a result of the refinancing in May 2011.

Loss on Debt Extinguishment. The loss on debt extinguishment of \$2.9 million in the nine months ended September 30, 2011 represents the write-off of deferred financing costs resulting from the refinancing of debt that closed on May 26, 2011. (See Note 3 of the Condensed Consolidated Financial Statements and "Liquidity and Capital Resources-Credit Facility and Notes" for further discussion on the refinancing).

Provision for Income Taxes. For the nine months ended September 30, 2012 and September 30, 2011, the provision for income taxes was \$3.1 million and \$9.7 million, respectively. The decrease in income tax expense was primarily attributable to consolidated net losses driven by reduced sales volume and increased restructuring expenses and the geographic mix of earnings in the nine months ended September 30, 2012 as compared to the same period in 2011. Our provision for income taxes is primarily impacted by income we earn in tax paying jurisdictions relative to income we earn in non-tax paying jurisdictions. The majority of income recognized for purposes of computing our effective tax rate is earned in countries where the statutory income tax rates range from 25% to 41%; however, permanent income adjustments recorded against pre-tax earnings may result in an effective tax rate that is higher or lower than the statutory tax rate in these jurisdictions. We generate losses in certain jurisdictions for which we receive no tax benefit as the deferred tax assets in these jurisdictions (including net operating losses) are fully reserved in our

valuation allowance. For this reason, we recognize minimal income tax expense or benefit in these jurisdictions, of which the most material jurisdictions are the United States, the United Kingdom and Australia. Due to these reserves, the geographic mix of our pre-tax earnings has a direct correlation with how high or low our annual effective tax rate is relative to consolidated earnings.

Liquidity and Capital Resources

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Our principal liquidity requirements are for debt service, working capital and capital expenditures. We plan to use cash on hand, cash generated by operations and, should it become necessary, access to our revolving credit facility, as our primary sources of liquidity. Our operations are highly dependent upon the paper production industry and the degree to which the paper industry is affected by global economic conditions and the availability of credit. Demand for our products could decline if paper manufacturers are unable to obtain required financing or if economic conditions cause additional mill closures. In addition, the impact of the most recent global economic recession and the continued lack of availability of credit may affect our customers' ability to pay their debts.

Net cash provided by operating activities was \$30.2 million for the nine months ended September 30, 2012 and \$30.8 million for the nine months ended September 30, 2011. The \$0.6 million decrease was due to a decrease in working capital, partially offset by reduced cash earnings.

Net cash used in investing activities was \$11.8 million for the nine months ended September 30, 2012. Net cash provided by investing activities was \$2.5 million for the nine months ended September 30, 2011. The decrease of \$14.3 million was primarily due to the release of \$13.7 million in restricted cash reserves and the reduction in proceeds from disposals of property and equipment of \$6.3 million, offset by the reduction in capital expenditures of \$5.7 million.

Net cash used in financing activities was \$22.4 million and \$28.9 million for the nine months ended September 30, 2012 and September 30, 2011, respectively. The decrease of \$6.5 million was primarily the result of the decrease of \$15.3 million in deferred financing costs paid from 2011 to 2012, offset by the increase of \$8.8 million in principal payments made on debt in 2012.

As of September 30, 2012, there was a \$440.1 million balance of term loans outstanding under our Credit Facility and Notes. In addition, as of September 30, 2012, we had no outstanding borrowings under our current revolving lines of credit, including the revolving credit facility under the Credit Facility and lines of credit in various foreign countries that are used to facilitate local short-term operating needs, except that \$12.6 million of the revolving credit facility is committed for letters of credit, leaving an aggregate of \$17.4 million available for additional borrowings under these revolving lines of credit. We had cash and cash equivalents of \$39.6 million at September 30, 2012 compared to \$43.6 million at December 31, 2011.

Capital Expenditures

For the nine months ended September 30, 2012, we had capital expenditures of \$13.2 million consisting of growth capital expenditures of \$4.1 million and maintenance capital expenditures of \$9.1 million. For the nine months ended September 30, 2011, we had capital expenditures of \$18.9 million consisting of growth capital expenditures of \$7.8 million and maintenance capital expenditures of \$11.1 million.

Growth capital expenditures consist of items that are intended to increase the manufacturing, production and/or distribution capacity or efficiencies of our operations in conjunction with the execution of our business strategies. Maintenance capital expenditures are designed to sustain the current capacity or efficiency of our operations and include items relating to the renovation of existing manufacturing or service facilities, the purchase of machinery and equipment for safety and environmental needs and information technology.

We target capital expenditures for 2012 to be \$25.0 million. We analyze our planned capital expenditures based on investment opportunities available to us and our financial and operating performance, and accordingly, actual capital expenditures may be more or less than this amount.

See "Credit Facility and Notes" below for a description on limitations on capital expenditures imposed by our Credit Facility.

Credit Facility and Notes

On May 26, 2011, we completed a refinancing transaction, which replaced certain of our then outstanding indebtedness with \$240 million aggregate principal amount of 8.875% senior unsecured notes (the "Notes") and a new approximately \$278 million multi-currency senior secured credit facility (as subsequently amended, the "Credit

Facility"), comprised of approximately \$248 million of senior secured term loans and a \$30 million senior secured revolving credit facility. The interest rates under the Credit Facility are calculated, at our option, at the Alternate Base Rate as defined in the Credit Facility, LIBOR or EURIBOR, subject to a minimum of 2.25%, 1.25% and 1.25%, respectively, plus, in each case, a margin.

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Notes

Interest on the Notes is payable semiannually in cash in arrears on June 15 and December 15 of each year, and commenced on December 15, 2011. The Notes are our senior unsecured obligations and are guaranteed by each of our direct and indirect wholly-owned domestic subsidiaries (the "Notes Guarantors"). They rank equal in right of payment with our existing and future senior indebtedness and senior in right of payment to any of our existing and future subordinated indebtedness. The Notes are effectively subordinated to all of our secured debt, including the Credit Facility and related guarantees, to the extent of the value of the assets securing such debt and structurally subordinated to all of the existing and future liabilities of our subsidiaries that do not guarantee the Notes. Subject to the terms of the Credit Facility, the Notes may be redeemed by the Company at specified redemption prices which vary depending on the timing of the redemption.

The Notes contain customary covenants that, subject to certain exceptions, restrict the Company's ability to enter into certain transactions. We believe we are in compliance with these covenants at September 30, 2012. Credit Facility

The Credit Facility provides for (i) a six-year \$125.0 million senior secured term loan facility, borrowed by us, the proceeds of which were used to refinance certain of our existing indebtedness; (ii) a six-year €87.0 million senior secured term loan facility, borrowed by Xerium Technologies Limited, a wholly-owned indirect subsidiary of ours organized under the laws of England and Wales, the proceeds of which were used to refinance certain of our existing indebtedness; (iii) a five-year \$30.0 million senior secured revolving credit facility, available to us; and an uncommitted incremental amount of \$10 million, the proceeds of which are used for working capital and general corporate purposes and include sub-limits available for letters of credit (the "Revolving Facility"); (iv) and an uncommitted incremental credit facility (the "Incremental Facility") allowing for increases under the Revolving Facility and Term Loans with the same terms, and borrowing of new tranches of term loans, up to an aggregate principal amount not to exceed the greater of (i) \$100.0 million and (ii) our Adjusted EBITDA over the prior 12-month period, provided that increases under the Revolving Facility shall not exceed \$35.0 million.

The loans under the Credit Facility are required to be permanently repaid with 100% of the net proceeds of assets sales, dispositions, issuances of certain debt obligations and insurance, in each case, subject to certain exceptions and 50% of annual excess cash flow. The Credit Facility requires us to make annual principal payments (payable in quarterly installments) equal to 1% per annum with respect to the Term Loans with the remaining amount due at final maturity.

The obligations under the Credit Facility are guaranteed by all of our existing and future direct and indirect subsidiaries that are organized in the United States (subject to certain exceptions in the case of immaterial subsidiaries and joint ventures) and certain of our direct and indirect foreign subsidiaries, provided that non-U.S. guarantors are only liable for obligations of Xerium Technologies Limited and certain other non-U.S. guarantors. The loans are secured by a first-priority perfected security interest in substantially all of the assets.

Credit Facility Amendment

To facilitate our restructuring initiatives, on June 28, 2012, we entered into an amendment to our Credit Facility. Among other revisions to the Credit Facility, the amendment allows for additional add backs to Adjusted EBITDA annually though 2015 up to the lesser of \$15.0 million or the unused portion of our annual capital expenditure limit; increases the maximum leverage ratios between the fiscal quarter ending September 30, 2012 and the fiscal quarter ending December 31, 2013; amends the definition of the leverage ratio to reduce debt by unrestricted surplus cash held by us and increases the interest rate on the term loans by 0.75% annually for eighteen months following the effective date of the amendment. We paid \$1.5 million in deferred financing costs related to the amendment.

The Credit Facility contains customary covenants that, subject to certain exceptions, restrict our ability to enter into certain transactions and engage in certain activities. In addition, the Credit Facility includes specified financial covenants requiring us to maintain certain consolidated leverage and interest coverage ratios. The consolidated leverage ratio is calculated by dividing the total of our total gross debt, at average currency exchange rates for the last twelve months, less surplus cash by Adjusted EBITDA and is 4.75 to 1.00 at September 30, 2012. In order to be in compliance with this covenant, as amended, we were required to have a ratio of no more than 5.50 to 1.00 at

September 30, 2012. This ratio decreases after March 31, 2013 by 25-50 basis points in various periods to a minimum of 3.25 to 1.00 for the quarter ending March 31, 2017 and all subsequent periods. The interest coverage ratio is calculated by dividing Adjusted EBITDA by interest expense, net of mark to market movements on hedging instruments and amortization of deferred financing costs, and is 2.64 to 1.00 at September 30, 2012. In order to be in compliance with this covenant, we must have a ratio of at least 2.25 to 1.00 at September 30, 2012. In various periods subsequent to September 30, 2012, this ratio increases by increments of 25 basis points to 3.25 to 1.00 for the quarter

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ended December 31, 2016 and thereafter. Each of these covenants is calculated at the end of each quarter and is based on a rolling twelve month period. In addition, the terms of the Credit Facility limit our ability to make capital expenditures in excess of specified amounts. We believe we are in compliance with all of these covenants at September 30, 2012.

Critical Accounting Policies

The condensed consolidated financial statements are prepared in conformity with accounting principles generally accepted in the United States ("GAAP"). The preparation of financial statements in conformity with GAAP requires management to make estimates and assumptions that affect the reported amounts of assets and liabilities, the disclosure of contingent assets and liabilities at the date of the financial statements, and the reported amounts of revenues and expenses. Actual results could differ from those estimates.

Our significant policies are described in the notes to the condensed consolidated financial statements included in our Annual Report on Form 10-K for the year ended December 31, 2011. Judgments and estimates of uncertainties are required in applying our accounting policies in many areas. There have been no material changes to the critical accounting policies affecting the application of those accounting policies as noted in our Annual Report on Form 10-K for the year ended December 31, 2011.

Non-GAAP Financial Measures

We use EBITDA and Adjusted EBITDA (as defined in the Credit Facility) as supplementary non-GAAP liquidity measures to assist us in evaluating our liquidity and financial performance, specifically our ability to service indebtedness and to fund ongoing capital expenditures. The Credit Facility includes covenants based on Adjusted EBITDA. If our Adjusted EBITDA declines below certain levels, we may violate the covenants resulting in a default condition under the credit facility or be required to prepay the credit facility. Neither EBITDA nor Adjusted EBITDA should be considered in isolation or as a substitute for income (loss) from operations or cash flows (as determined in accordance with GAAP).

EBITDA is defined as net income (loss) before interest expense, income tax provision (benefit) and depreciation (including non-cash impairment charges) and amortization.

"Adjusted EBITDA", under the Credit Facility means, with respect to any period, the total of (A) the consolidated net income for such period, plus (B) without duplication, to the extent that any of the following were deducted in computing such consolidated net income for such period: (i) provision for taxes based on income or profits, including, without limitation, federal, state, provincial, franchise and similar taxes, including any penalties and interest relating to any tax examinations, (ii) consolidated interest expense, (iii) consolidated depreciation and amortization expense, (iv) reserves for inventory in connection with plant closures, (v) consolidated operational restructuring costs, (vi) non-cash charges or gains resulting from the application of purchase accounting, including push-down accounting, (vii) non-cash expenses resulting from the granting of common stock, stock options, restricted stock or restricted stock unit awards under equity compensation programs solely with respect to common stock, and cash expenses for compensation mandatorily applied to purchase common stock, (viii) non-cash items relating to a change in or adoption of accounting policies, (ix) non-cash expenses relating to pension or benefit arrangements, (x) expenses incurred as a result of the repurchase, redemption or retention of common stock earned under equity compensation programs solely in order to make withholding tax payments, (xi) amortization or write-offs of deferred financing costs, (xii) any non-cash losses resulting from mark to market hedging obligations (to the extent the cash impact resulting from such loss has not been realized in such period) and (xiii) other non-cash losses or charges (excluding, however, any non-cash loss or charge which represents an accrual of, or a reserve for, a cash disbursement in a future period), minus (C) without duplication, to the extent any of the following were included in computing consolidated net income for such period, (i) non-cash gains with respect to the items described in clauses (vi), (vii), (ix), (xii), and (xiii) (other than, in the case of clause (xiii), any such gain to the extent that it represents a reversal of an accrual of, or reserve for, a cash disbursement in a future period) of clause (B) above and (ii) provisions for tax benefits based on

income or profits. Notwithstanding the foregoing, Adjusted EBITDA, as defined in the credit facility and calculated below, may not be comparable to similarly titled measurements used by other companies.

Consolidated net income is defined as net income (loss) determined on a consolidated basis in accordance with GAAP; provided, however, that the following, without duplication, shall be excluded in determining consolidated net income: (i) any net after-tax extraordinary or non-recurring gains, losses or expenses (less all fees and expenses relating thereto), (ii) the cumulative effect of changes in accounting principles, (iii) any fees and expenses incurred during such period in connection with the issuance or repayment of indebtedness, any refinancing transaction or amendment or modification of any debt

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instrument, in each case, as permitted under the Credit Facility and (iv) any gains resulting from the returned surplus assets of any pension plan.

The following table provides reconciliation from net (loss) income and operating cash flows, which are the most directly comparable GAAP financial measures, to EBITDA and Adjusted EBITDA.

, -	Three Months Ended			Nine Mont				
	September 3 2012	30			September 2012	31		
Not (loss) income	\$(3,657	`	2011 \$3,488		\$(8,952	`	2011 \$5,758	
Net (loss) income Stock based compensation	\$(3,037 820)	172		1,574)	2,253	
Stock-based compensation					-		•	
Depreciation A martination of integribles	9,321		10,655		28,513		31,573	
Amortization of intangibles	576		577		1,729		1,729	
Curtailment/settlement loss	071		402				402	
Deferred financing cost amortization	971		1,011		2,707		1,613	
Unrealized foreign exchange (gain) loss on revaluation of	(214)	2,484		167		1,070	
debt	•	,	1.027		(202	\	2.246	
Deferred taxes	(22)	1,037		(383)	2,246	
Asset impairment	1,600				1,600			
Gain on disposition of property and equipment	(40)	(40)	(656)	(604)
Loss on extinguishment of debt	_				_		2,926	
Net change in operating assets and liabilities	7,053		4,289		3,906		(18,130)
Net cash provided by operating activities	16,408		24,075		30,205		30,836	
Interest expense, excluding amortization	8,806		8,862		25,787		28,096	
Net change in operating assets and liabilities	(7,053)	(4,289)	(3,906)	18,130	
Current portion of income tax expense	116		2,227		3,488		7,465	
Stock-based compensation	(820)	(172)	(1,574)	(2,253)
Curtailment/settlement loss			(402)			(402)
Unrealized foreign exchange gain (loss) on revaluation of	214		(2,484)	(167	`	(1,070)
debt	214		(2,404	,	(107	,	(1,070	,
Asset impairment	(1,600)			(1,600)		
Gain on disposition of property and equipment	40		40		656		604	
Loss on extinguishment of debt	_		_				(2,926)
EBITDA	16,111		27,857		52,889		78,480	
Loss on extinguishment of debt	_		_				2,926	
Stock-based compensation	820		172		1,574		2,253	
Operational restructuring expenses	5,840		577		10,943		1,287	
Legal fees related to term debt amendment	30		_		115			
Non-recurring CEO retirement expenses	1,600		_		3,096		_	
Adjusted EBITDA	\$24,401		\$28,606		\$68,617		\$84,946	

ITEM 3. QUANTITATIVE AND QUALITATIVE DISCLOSURES ABOUT MARKET RISK

Our foreign currency exposure and interest rate risks as of September 30, 2012 have not materially changed from December 31, 2011 (see Item 7A of our Annual Report on Form 10-K for the year ended December 31, 2011). As of September 30, 2012, we had outstanding long-term debt with a carrying amount of \$440.1 million with an approximate fair value of \$408.2 million.

ITEM 4. CONTROLS AND PROCEDURES

(a) Evaluation of Disclosure Controls and Procedures. We have carried out an evaluation, as of September 30, 2012 under the supervision and with the participation of our management, including our principal executive officer and

principal financial officer, of the effectiveness of the design and operation of our disclosure controls and procedures, as defined in Rules 13a-15(e) and 15d-15(e) under the Securities Exchange Act of 1934, as amended (the "Act"). Based upon that evaluation, our

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principal executive officer and principal financial officer concluded that our disclosure controls and procedures were effective to provide reasonable assurance that information required to be disclosed by us in the reports that we file or submit under the Act is (i) recorded, processed, summarized and reported, within the time periods specified in the Securities and Exchange Commission's rules and forms; and (ii) accumulated and communicated to our management, including our principal executive and principal financial officers, as appropriate to allow timely decisions regarding required disclosures. No evaluation of disclosure controls and procedures can provide absolute assurance that these controls and procedures will operate effectively under all circumstances. However, our disclosure controls and procedures are designed to provide reasonable assurance of achieving their objectives, and our principal executive officer and principal financial officer have concluded that our disclosure controls and procedures are effective at the reasonable assurance level as set forth above.

(b) Changes in Internal Control over Financial Reporting. No change in our internal control over financial reporting (as defined in Rules 13a-15(f) and 15d-15(f) under the Act) occurred during the quarter ended September 30, 2012 that has materially affected, or is reasonably likely to materially affect, our internal control over financial reporting.

PART II. OTHER INFORMATION

ITEM 1. LEGAL PROCEEDINGS

There have been no material developments to the legal proceedings described in our Annual Report on Form 10-K for the year ended December 31, 2011. See Notes 4 and 9 to our Unaudited Condensed Consolidated Financial Statements for a discussion of our Brazilian operating subsidiary's proceedings before the Federal Reserve Department of Brazil and other routine litigation to which we are subject.

ITEM 1A. RISK FACTORS

The risks described in our Annual Report on Form 10-K for the year ended December 31, 2011 have not materially changed, except for the risk factor below.

If we cannot meet the New York Stock Exchange ("NYSE") continued listing requirements, the NYSE may delist our common stock, which could have an adverse impact on the liquidity and market price of our common stock. Our common stock is currently listed on the NYSE. As previously disclosed in our press release dated August 3, 2012 filed with the Securities and Exchange Commission on August 3, 2012, the Company received a notice from the NYSE informing us that our average market capitalization over a 30 consecutive trading day period had been less than \$50 million at the same time that our stockholders' equity was less than \$50 million as of the most recent balance sheet date. As of November 1, 2012 when our stock price closed at \$3.22, our 30-day average market capitalization was \$54.0 million and at September 30, 2012, our stockholders' deficit was \$16.5 million, as reflected on the balance sheet included in this September 30, 2012 quarterly report. Although our 30-day average market capitalization currently exceeds \$50 million, there can be no assurance that it will remain above the required NYSE criteria. Additionally, we have submitted, and the NYSE has accepted, a plan to regain compliance with the market capitalization listing standards within 18 months. If we are unable to regain compliance with this NYSE continued listing standard in accordance with our plan in a timely manner, the NYSE could delist our stock which could negatively impact us and our stockholders by reducing the liquidity and market price of our common stock.

ITEM 6. EXHIBITS

See the exhibit index following the signature page to this Quarterly Report on Form 10-Q.

SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned thereunto duly authorized.

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XERIUM TECHNOLOGIES, INC.

(Registrant)

November 5, 2012 By: /s/Clifford Pietrafitta

Clifford E. Pietrafitta

Executive Vice President and CFO (Principal Financial Officer)

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EXHIBIT INDEX

Exhibit

Number	Description of Exhibits
10.1	Employment Agreement with Harold C. Bevis dated August 15, 2012
10.2	Time-Based Restricted Stock Unit Agreement with Harold C. Bevis dated August 15, 2012
10.3	Option Agreement with Harold C. Bevis dated August 15, 2012
10.4	Amendment No. 4 to Employment Agreement with Stephen R. Light dated August 15, 2012
10.5	Amendment No. 3 to Amended and Restated Employment Agreement with David J. Pretty dated August 15, 2012
10.6	Non-Management Director Compensation Policy
31.1	Certification Statement of the Chief Executive Officer pursuant to Section 302 of the Sarbanes-Oxley Act of 2002
31.2	Certification Statement of the Chief Financial Officer pursuant to Section 302 of the Sarbanes-Oxley Act of 2002
32.1	Certification Statement of the Chief Executive Officer pursuant to Section 906 of the Sarbanes-Oxley Act of 2002
32.2	Certification Statement of the Chief Financial Officer pursuant to Section 906 of the Sarbanes-Oxley Act of 2002
101.INS(1)	XBRL Instance Document
101.SCH(1)	XBRL Taxonomy Extension Schema Document
101.CAL(1)	XBRL Taxonomy Extension Calculation Linkbase Document
101.LAB(1)	XBRL Taxonomy Extension Label Linkbase Document
101.PRE(1)	XBRL Taxonomy Extension Presentation Linkbase Document
101.DEF(1)	XBRL Taxonomy Extension Definition Linkbase Document

⁽¹⁾ Pursuant to Rule 406T of Regulation S-T, the Interactive Data Files in Exhibits 101 hereto are deemed not filed or part of a registration statement or prospectus for purposes of Sections 11 or 12 of the Securities Act of 1933, as amended, are deemed not filed for purposes of Section 18 of the Securities and Exchange Act of 1934, as amended,

and otherwise are not subject to liability under those sections.