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Form 4	J										
November 2									OMB AF	PROVAL	
FORM 4 UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549									OMB Number:	3235-0287	
	Check this box								Expires:	January 31, 2005	
subject to STATEMENT OF CHANGES IN Section 16. SECU Form 4 or				SECUR	RITIES				Estimated average burden hours per response (
obligatio may cont <i>See</i> Instru 1(b).	ns Section 17(a	a) of the F	Public Ut		ding Cor	npan	y Act of	e Act of 1934, 1935 or Section 0	I		
(Print or Type I	Responses)										
Begale Fred J Symb				Name and ER METE			-	5. Relationship of Reporting Person(s) to Issuer			
(Last)	(First) (M	/iddle)	3. Date of Earliest Transaction				(Check	all applicable)		
4545 W BROWN DEER ROAD (Month/I 11/28/2				Day/Year) 2017				Director 10% Owner X_ Officer (give title Other (specify below) below) VP-Engineering			
				endment, Date Original nth/Day/Year)				6. Individual or Joint/Group Filing(Check Applicable Line) _X_ Form filed by One Reporting Person			
MILWAUK	KEE, WI 53223							Form filed by Me Person	ore than One Rej	porting	
(City)	(State)	(Zip)	Tabl	e I - Non-E	Derivative	Secur	rities Acqu	uired, Disposed of,	or Beneficiall	y Owned	
1.Title of Security (Instr. 3)2. Transaction Date (Month/Day/Year)2A. Deemed Execution Date, if any (Month/Day/Year)		3. 4. Securities Acquired Transactior(A) or Disposed of (D) Code (Instr. 3, 4 and 5) (Instr. 8) (A) or				5. Amount of Securities Beneficially Owned Following Reported Transaction(s)	6. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	7. Nature of Indirect Beneficial Ownership (Instr. 4)			
				Code V	Amount	(D)	Price	(Instr. 3 and 4)			
Common Stock	11/28/2017			М	2,000	А	\$ 19.345	7,609	D		
Common Stock	11/28/2017			S	2,000	D	\$ 45.6	5,609	D		
Common Stock								6,326.8524	Ι	ESSOP	

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

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number.

Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)

1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deemed Execution Date, if any (Month/Day/Year)	4. Transacti Code (Instr. 8)	onof De Secur Acqu (A) o Dispo (D)	rities fired fr cosed of c. 3, 4,	6. Date Exercisable and Expiration Date (Month/Day/Year)		7. Title and Amount of Underlying Securities (Instr. 3 and 4)		8. D S) (I
				Code V	(A)	(D)	Date Exercisable	Expiration Date	Title	Amount or Number of Shares	
Stock Options	\$ 19.345	11/28/2017		М		2,000	05/01/2010	05/01/2019	BMI Common Stock	2,000	
Stock Options	\$ 25.645						03/01/2014	03/01/2023	BMI Common Stock	2,362	
Stock Options	\$ 27.18						03/07/2015	03/07/2024	BMI Common Stock	2,416	
Stock Options	\$ 28.33						03/06/2016	03/06/2025	BMI Common Stock	2,416	
Stock Options	\$ 33.975						03/04/2017	03/04/2026	BMI Common Stock	2,064	
Stock Options	\$ 36.45						03/03/2018	03/03/2027	BMI Common Stock	1,981	

Reporting Owners

Reporting Owner Name / Address	Relationships						
	Director	10% Owner	Officer	Other			
Begale Fred J 4545 W BROWN DEER ROAD MILWAUKEE, WI 53223			VP-Engineering				

Signatures

Fred J. Begale

11/29/2017

<u>**</u>Signature of Reporting Person

Date

Explanation of Responses:

- * If the form is filed by more than one reporting person, *see* Instruction 4(b)(v).
- ** Intentional misstatements or omissions of facts constitute Federal Criminal Violations. See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).
- (1) Stock Options are granted on a one-for-one basis.

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, *see* Instruction 6 for procedure. Potential persons who are to respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB number.