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Form 4	ECHNOLOGIES	INC									
February 23,										PPROVAL	
FORM 4 UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549							COMMISSION		3235-0287		
Check th if no long subject to Section 1 Form 4 o Form 5 obligation may cont <i>See</i> Instru 1(b).	6. r Filed pu inue.	 STATEMENT OF CHANGES IN BENEFICIAL OWNERSHIP OF SECURITIES Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934, Section 17(a) of the Public Utility Holding Company Act of 1935 or Section 20(b) of the Investment Company Act of 1940 									
(Print or Type I	Responses)										
1. Name and A ODonnell M	2. Issuer Name and Ticker or Trading Symbol XERIUM TECHNOLOGIES INC [XRM]					5. Relationship of Reporting Person(s) to Issuer (Check all applicable)					
(N				3. Date of Earliest Transaction (Month/Day/Year) 02/23/2006				X Director 10% Owner X Officer (give title Other (specify below) below) Executive Vice Pres. & CFO			
				endment, Date Original nth/Day/Year)				 6. Individual or Joint/Group Filing(Check Applicable Line) _X_Form filed by One Reporting Person _Form filed by More than One Reporting 			
(City)	(State)	(Zip)				~ .		Person			
1.Title of Security (Instr. 3)	2. Transaction Da (Month/Day/Year	te 2A. Dee) Execution any	emed	3. Transactic Code (Instr. 8) Code V	4. Securi on(A) or Di (D) (Instr. 3,	ties Adispose 4 and (A) or	cquired d of	Juired, Disposed of 5. Amount of Securities Beneficially Owned Following Reported Transaction(s) (Instr. 3 and 4)	6. Ownership Form: Direct (D) or Indirect (I) (Instr. 4) Form: Direct Beneficial Ownership (Instr. 4)		
Common Stock	02/23/2006			P	2,400	(D) A	\$ 9.25	98,341	D		
Common Stock	02/23/2006			Р	300	A	\$ 9.23	98,641	D		
Common Stock	02/23/2006			Р	2,700	D	\$ 9.22	101,341	D		

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

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(9-02)

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displays a currently valid OMB control number.

Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)

1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deemed Execution Date, if any (Month/Day/Year)	4. Transactic Code (Instr. 8)	5. orNumber of Derivative Securities Acquired (A) or Disposed of (D) (Instr. 3, 4, and 5)	3	Date	7. Title ar Amount o Underlyir Securities (Instr. 3 a	of ng s	8. Price of Derivative Security (Instr. 5)	9. Nu Deriv Secu Bene Owno Follo Repo Trans (Instr
				Code V	(A) (D)	Date Exercisable	Expiration Date	or Title Nu of	umber		

Reporting Owners

Reporting Owner Name / Address	Relationships						
	Director	10% Owner	Officer	Other			
ODonnell Michael C/O XERIUM TECHNOLOGIES, INC. ONE TECHNOLOGY DRIVE WESTBOROUGH, MA 01581	х		Executive Vice Pres. & CFO				
Signatures							
/s/ Michael J. Stick by power of attorney	02/23/2006						
**Signature of Reporting Person	Date						
Explanation of Deenone							

Explanation of Responses:

* If the form is filed by more than one reporting person, see Instruction 4(b)(v).

** Intentional misstatements or omissions of facts constitute Federal Criminal Violations. See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, *see* Instruction 6 for procedure. Potential persons who are to respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB number.