BHP BILLITON PLC
Form 6-K
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SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

FORM 6-K

REPORT OF FOREIGN ISSUER

PURSUANT TO RULE 13a-16 OR 15d-16 OF

THE SECURITIES EXCHANGE ACT OF 1934

For the Date of

24 July 2003

BHP Billiton Plc

Registration Number 3196209

Neathouse Place

London SW1V 1BH

United Kingdom

Indicate by check mark whether the registrant files or will file annual reports under cover of Form 20-F or Form 40-F.

Form 20-F X	Form 40-F	
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Indicate by check mark whether the registrant by furnishing the information contained in this Form is also thereby furnishing the information to the Commission pursuant to Rule 12g3-2(b) under the Securities Exchange Act of 1934

Yes	X
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If "Yes" is marked, indicate below the file number assigned to the registrant in connection with Rule 12g3-2(b):

Date 24 July 2003

Number 24/03

BHP BILLITON PRODUCTION REPORT FOR THE QUARTER ENDED 30 JUNE 2003

BHP Billiton today released its production report for the quarter ended 30 June 2003.

- Record annual Western Australian Iron Ore production of 76.5 million tonnes and record annual shipments of 80.3 million tonnes (100 per cent basis).
- Record quarterly plant throughput of 1.18 million tonnes achieved at Ekati(TM) (Canada) (100 per cent basis).
- Record annual nickel production of 78,100 tonnes.

• Total Petroleum Products -

Total production for the June 2003 quarter was 30 million barrels of oil equivalent, 7 per cent higher than the March 2003 quarter and 10 per cent lower than the June 2002 quarter. Total production for the year ended 30 June 2003 was 122 million barrels of oil equivalent, a decrease of 9 per cent compared with the year ended 30 June 2002.

- ♦ Oil and Condensate Production for the June 2003 quarter was 15.6 million barrels, 2 per cent higher than the 15.3 million barrels produced in the March 2003 quarter, mainly due to a full quarter of production from Boris (US), increased condensate production from Bass Strait (Australia) as a result of increased gas demand and a higher proportion of wet gas from Bream, along with improved reliability and successful infill drilling at Liverpool Bay (UK). This was partly offset by natural field decline in Laminaria (Australia) and Griffin (Australia). As expected, production for the quarter was lower than the 19.7 million barrels produced in the June 2002 quarter, mainly due to natural field decline in Bass Strait, Laminaria, Griffin, Liverpool Bay and Typhoon (US). Typhoon performance was also affected by well workovers largely offset by the commencement of production from Boris.
- ◆ Natural Gas Production for the June 2003 quarter was 72.9 billion cubic feet, 9 per cent higher than the 67.0 billion cubic feet produced in the March 2003 quarter. Seasonal conditions led to increased demand for Bass Strait natural gas during the June 2003 quarter, which was partly offset by maintenance shut downs at Bruce (UK). Production for the quarter was 3 per cent higher than the 70.7 billion cubic feet produced in the June 2002 quarter due to increased demand for North West Shelf (Australia) LNG and domestic gas and higher sales from Liverpool Bay. This was partly offset by lower demand from Bass Strait driven by milder weather conditions and natural field decline in West Cameron (US).

• Alumina -

Production for the June 2003 quarter was 1.1 million tonnes, compared with 1.0 million tonnes in the June 2002 and March 2003 quarters. Production increased at Worsley (Australia) with hydrate stockpiled in the previous quarter being processed. Higher year on year production mainly reflects a return to full production at Alumar (Brazil) following the end of government enforced power rationing in the March 2002 quarter.

• Aluminium

- Production for the June 2003 quarter was 273,000 tonnes, compared with 263,000 tonnes in the June 2002 quarter and 267,000 tonnes in the March 2003 quarter. The increase mainly reflects the ramp up of production from the Mozal 2 (Mozambique) expansion where first metal was cast in April 2003, six months ahead of schedule. Higher year on year production also reflects increased tonnages from Hillside (South Africa) due to the success of the capacity creep program, completion of the pot relining program in June 2002 and non-recurrence of the September 2001 power outage, combined with a return to full production at Alumar and Valesul (Brazil) following the end of government enforced power rationing in the March 2002 quarter.

• Copper -

Production for the June 2003 quarter was 229,200 tonnes, 7 per cent higher than the 213,500 tonnes produced in the June 2002 quarter. This scheduled increase mainly reflects the ramp up of the Escondida (Chile) Phase IV expansion.

• Iron Ore -

Record annual Western Australian production of 76.5 million tonnes (100 per cent basis) was 6 per cent higher than the previous year, in response to strong demand in all Asian markets, particularly China. A new annual shipping record was set during the year in Western Australia, where despatches to customers were 80.3 million tonnes (100 per cent basis), an increase of 13 per cent compared with the 2002 year. Annual production from Samarco (Brazil) of 7.9 million tonnes was 40 per cent higher than the previous year, a reflection of strong customer demand resulting in the restart of previously idled pelletising capacity. Total iron ore production for the June 2003 quarter was 19.4 million tonnes (BHP Billiton share), 14 and 13 per cent higher than the June 2002 and March 2003 quarters respectively.

• Metallurgical Coal -

Production for the June 2003 quarter of 9.0 million tonnes was in line with the June 2002 quarter and 5 per cent higher than the March 2003 quarter. Annual production of 34.6 million tonnes, while 3 per cent lower than in the corresponding period, reflects stronger customer demand in the second half of the year, offset by adverse mining conditions at the Crinum mine (Australia) and the closure of Tower Colliery (Australia). Annual shipments of Queensland Coal (Australia) were in line with the previous year. Annual shipments of Illawarra Coal (Australia) were 7.2 million tonnes, 7 per cent higher, also reflecting strong customer demand.

• Manganese

- Annual ore production of 4.1 million tonnes was 16 per cent higher than 2002 in response to strong customer demand, particularly from China. Full year alloy production of 737,000 tonnes was 19 per cent higher than 2002 also due to increased customer demand.

• Ekati(TM) Diamonds -

Record plant throughput of 1.18 million tonnes (100 per cent basis) was achieved at Ekati(TM) (Canada) during the June 2003 quarter, reflecting benefits of a processing plant de-bottlenecking program. Combined with improved ore grade, quarterly production of 1.30 million carats and annual production of 4.34 million carats were 27 per cent and 19 per cent respectively higher than for the corresponding period last year.

• Energy Coal -

Production for the June 2003 quarter was 22.0 million tonnes, compared with 20.6 million tonnes in the June 2002 quarter and 19.7 million tonnes in the March 2003 quarter. The increase mainly reflects higher production at Mount Arthur North (Australia) where deliveries to both the export and domestic thermal coal markets were in accordance with the ramp up plan, and higher production at Cerrejon Coal (Colombia) largely reflecting strong demand from the

European market during the June 2003 quarter.

• Nickel

- Record annual production of 31,200 tonnes was achieved at the QNI Yabulu refinery (Australia) during 2003, 9 per cent higher than production during the previous year. This mainly reflects ore processing enhancements resulting from operating excellence initiatives. Cerro Matoso (Colombia) also achieved record production, reflecting the ramp-up of Line 2 and benefits from ongoing improvement programs. Total Nickel production for the June 2003 quarter was 21,000 tonnes, compared with 17,700 tonnes in the June 2002 quarter and 18,600 tonnes in the March 2003 quarter, a result of operating excellence initiatives at both sites.

• Ferrochrome

- Annual production of 990,000 tonnes was 18 per cent higher than in the previous year, driven by the restart of idle furnaces in response to increased market demand. Production for the June 2003 quarter was 259,000 tonnes, compared with 223,000 tonnes in the June 2002 quarter and 263,000 tonnes in the March 2003 quarter.

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BILLITON PROD IMARY	OUCTION								
		QUA	RTER ENI	DED	YEAR I	ENDED	%	CHANC	ЗE

							JUN Q03	JUN Q03	FY 03
		JUNE	MARCH	JUNE	JUNE	JUNE	vs	vs	vs
		2002	2003	2003	2003	2002	JUN Q02	MAR Q03	FY 02
PETROLEUM									
Crude oil & condensate	('000 bbl)	19,732	15,310	15,635	65,893	78,519	-21%	2%	-16%
Natural gas	(bcf)	70.66	66.99	72.91	281.17	283.47	3%	9%	-1%
LPG	('000 tonnes)	180.43	160.62	205.57	743.12	697.56	14%	28%	7%
Ethane	('000 tonnes)	25.62	22.35	24.97	94.90	87.13	-3%	12%	9%
Total Petroleum Products	(million boe)	34	28	30	122	134	-10%	7%	-9%
ALUMINIUM									
Alumina	('000 tonnes)	1,018	1,003	1,060	4,092	3,943	4%	6%	4%
Aluminium	('000 tonnes)	263	267	273	1,074	992	4%	2%	8%
BASE METALS									
Copper	('000 tonnes)	213.5	231.3	229.2	870.5	824.3	7%	-1%	6%
Lead	(tonnes)	64,768	59,065	59,389	240,042	236,066	-8%	1%	2%
Zinc	(tonnes)	38,942	46,755	54,396	193,808	162,493	40%	16%	19%
Gold	(ounces)	72,032	57,802	25,752	207,882	286,971	-64%	-55%	-28%
Silver	('000 ounces)	11,833	10,355	9,643	41,128	41,958	-19%	-7%	-2%
Molybdenum	(tonnes)	232	260	280	1,010	658	21%	8%	54%
CARBON STEEL MATERIALS									
Iron ore	('000 tonnes)	17,080	17,237	19,420	73,732	67,907	14%	13%	9%
Metallurgical coal	('000 tonnes)	9,359	8,556	9,026	34,622	35,532	-4%	5%	-3%
Manganese ores	('000 tonnes)	784	890	1,058	4,102	3,535	35%	19%	16%
		169	177	195	737	618	15%	10%	19%

Manganese alloys	('000 tonnes)											
Hot briquetted iron	('000 tonnes)	-	465	458		1,67	0 1,04	17	100%	-2	%	60%
DIAMONDS AND SI PRODUCTS	PECIALTY							╢				
Diamonds	('000 carats)	1,023	1,015	1,300		4,34	0 3,65	50	27%	28	%	19%
ENERGY COAL								T				
Energy coal	('000 tonnes)	20,571	19,735	21,991		81,70	3 82,83	35	7%	11	%	-1%
STAINLESS STEEL MATERIALS												
Nickel	('000 tonnes)	17.7	18.6	21.0		78.	1 68	.9	19%	13	%	13%
Chrome ores	('000 tonnes)	664	679	720		2,82	6 2,45	51	8%	6	%	15%
Ferrochrome	('000 tonnes)	223	263	259		99	0 83	37	16%	-2	%	18%
Throughout this was previously r		s in italics in	ndicate adj	ustments n	nade	e since th	e figure	\parallel				
BHP BILLITON ATTRIBUTABLE PRODUCTION				,			•				•	
			QUA	ARTER EN	NDE	D			YE	AR E	END	ED
	BHP Billiton	JUNE	SEPT	DEC	M	ARCH	JUNE		JUN	IE	Л	JNE
	Interest	2002	2002	2002		2003	2003		200)3	2	002
PETROLEUM												
Production												
Crude oil & condensate	(000 bbl)	19,732	18,550	16,398		15,310	15,635		65,	,893	7	78,519
Natural gas	(bcf)	70.66	71.86	69.41		66.99	72.91		28	1.17	2	283.47
LPG	('000 tonnes)	180.43	208.96	167.97		160.62	205.57		74.	3.12	6	597.56
Ethane	('000 tonnes)	25.62	27.67	19.91		22.35	24.97		94	4.90		87.13

Total Petroleum Products	(million boe)	34	33	30	28	30	122	134
ALUMINIUM								
ALUMINA								
Production ('000								
tonnes)								
Worsley	86%	686	698	662	658	724	2,742	2,696
Suriname	45%	215	221	213	222	223	879	851
Alumar	36%	117	112	123	123	113	471	396
Total		1,018	1,031	998	1,003	1,060	4,092	3,943
ALUMINIUM								
Production ('000 tonnes)								
Hillside	100%	132	135	134	133	132	534	501
Bayside	100%	43	46	45	48	46	185	175
Alumar	46.3%	46	44	44	45	45	178	153
Valesul	45.5%	11	11	11	10	11	43	37
Mozal	47%	31	32	32	31	39	134	126
Total		263	268	266	267	273	1,074	992
BASE METALS (a)								
COPPER								
Payable metal in concertonnes)	ntrate ('000							
Escondida (b)	57.5%	94.4	68.4	105.6	118.5	126.6	419.1	339.1
Tintaya (b)	100%	0.2	-	-	-	-	-	44.9
Antamina (c)	33.8%	30.5	25.7	26.4	23.6	21.2	96.9	81.9
Alumbrera (d)	25%	12.8	11.1	13.4	9.9		34.4	48.5
Highland Valley Copper	33.6%	16.1	14.9	14.3	13.2	13.8	56.2	62.1
Selbaie	100%	2.6	2.8	2.1	1.7	1.8	8.3	10.2
Total		156.6	122.9	161.8	166.9	163.4	614.9	586.6
Cathode ('000 tonnes)								
Escondida Escondida	57.5%	21.5	17.9	19.1	20.4	21.1	78.5	86.5
Cerro Colorado	100%	31.3	32.5	33.1	32.5	33.0	131.1	130.8

Tintaya (b)	100%	1.3	8.4	8.9	9.0	9.1	35.4	1.3
San Manuel	100%	-	-	_	-	-	-	6.3
Pinto Valley	100%	2.8	2.8	2.7	2.5	2.6	10.6	12.8
Total		56.9	61.6	63.8	64.4	65.8	255.6	237.7
LEAD								
Payable metal in conce (tonnes)	entrate							
Cannington	100%	63,799	61,676	57,651	58,711	59,389	237,427	231,764
Pering (e)	100%	969	1,567	694	354	-	2,615	4,302
Total		64,768	63,243	58,345	59,065	59,389	240,042	236,066
Refer footnotes on page 5.								
BASE METALS (continued)								
ZINC								
Payable metal in conce (tonnes)	entate							
Cannington	100%	12,511	15,182	14,721	15,480	18,479	63,862	58,856
Antamina (c)	33.8%	13,518	18,189	15,424	20,519	28,553	82,685	48,326
Selbaie	100%	8,121	9,840	6,540	6,421	7,364	30,165	34,196
Pering (e)	100%	4,793	5,331	7,430	4,335	-	17,096	21,115
Total		38,942	48,542	44,115	46,755	54,396	193,808	162,493
GOLD								
Payable metal in conce (ounces)	entrate							
Escondida (b)	57.5%	17,694	10,074	15,936	17,458	20,664	64,132	52,338
Tintaya (b)	100%	-	-	_	_	-	-	22,252
Alumbrera (d)	25%	47,993	39,279	46,940	35,084	-	121,303	185,413
Selbaie	100%	5,117	4,486	5,069	4,146	4,081	17,782	22,201
Highland Valley Copper	33.6%	1,228	1,314	1,230	1,114	1,007	4,665	4,767
Total		72,032	55,153	69,175	57,802	25,752	207,882	286,971

SILVER								
Payable metal in conce ounces)	ntrate ('000							
Cannington	100%	10,265	9,612	8,326	8,773	8,161	34,872	35,964
Escondida	57.5%	344	304	387	471	538	1,700	1,257
Antamina (c)	33.8%	461	536	557	617	517	2,227	1,719
Alumbrera (d)	25.0%	56	53	72	75	-	200	237
Highland Valley Copper	33.6%	183	162	159	140	143	604	709
Selbaie	100%	524	593	369	279	284	1,525	2,073
Total		11,833	11,260	9,870	10,355	9,643	41,128	41,958
MOLYBDENUM								
	ntuata							
Payable metal in conce (tonnes)	ntrate							
Highland Valley Copper	33.6%	232	220	250	260	280	1,010	658
CARBON STEEL MATERIALS								
IRON ORE								
Production ('000 tonnes)								
Mt Newman Joint Venture	85%	5,413	5,486	5,287	4,964	6,221	21,958	23,374
Goldsworthy Joint Venture	85%	1,690	1,891	1,808	1,497	1,516	6,712	6,447
Yandi Joint Venture	85%	6,663	7,796	8,187	7,452	8,353	31,788	27,256
Jimblebar	100%	1,476	1,433	1,186	1,371	1,428	5,418	5,201
Samarco	50%	1,838	2,022	1,979	1,953	1,902	7,856	5,629
Total		17,080	18,628	18,447	17,237	19,420	73,732	67,907
METALLURGICAL COAL (f)								
Production ('000 tonnes)								
BMA (g)	50%	5,686	4,652	5,032	5,838	5,769	21,291	21,701
	80%	1,746	1,863	1,472	1,200	2,033	6,568	6,743

BHP Mitsui Coal (h)								
Illawarra	100%	1,927	2,135	1,886	1,518	1,224	6,763	7,088
Total		9,359	8,650	8,390	8,556	9,026	34,622	35,532
Refer footnotes on page 5.								
CARBON STEEL MA (cont'd)	TERIALS							
MANGANESE ORES								
Saleable production ('0	00 tonnes)							
South Africa (i)	60%	475	581	560	534	574	2,249	1,867
Australia (i)	60%	309	514	499	356	484	1,853	1,668
Total		784	1,095	1,059	890	1,058	4,102	3,535
MANGANESE ALLOYS								
Saleable production ('0	00 tonnes)							
South Africa (i)	60%	121	124	125	117	137	503	406
Australia (i)	60%	48	51	65	60	58	234	212
Total		169	175	190	177	195	737	618
HOT BRIQUETTED IRON								
Production ('000 tonnes)								
Boodarie TM Iron (j)	100%	-	333	414	465	458	1,670	1,047
DIAMONDS AND SPI PRODUCTS	ECIALTY							
DIAMONDS								
Production ('000 carats)								
Ekati TM	80%	1,023	954	1,071	1,015	1,300	4,340	3,650
ENERGY COAL			\dashv	+		+		
ENEROT COAL		+				+	+ +	

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Prod tonn	luction ('000 es)								
	South Africa	100%	13,815	13,838	13,333	13,256	13,812	54,239	55,710
	USA	100%	3,703	2,800	4,339	3,147	3,877	14,163	13,245
	Australia	100%	1,390	1,244	1,234	1,922	2,041	6,441	4,555
	Indonesia (k)	80%	208	216	29	28	-	273	4,622
	Colombia (l)	33%	1,455	1,231	1,713	1,382	2,261	6,587	4,703
	Total		20,571	19,329	20,648	19,735	21,991	81,703	82,835
	INLESS STEEL TERIALS								
NIC	KEL								
Prod tonn	luction ('000 es)								
	CMSA	99.8%	9.9	11.7	11.9	11.1	12.2	46.9	40.4
	Yabulu	100%	7.8	7.4	7.5	7.5	8.8	31.2	28.5
	Total		17.7	19.1	19.4	18.6	21.0	78.1	68.9
CHR	ROME ORES								
Sale	able production ('0	00 tonnes)							
	South Africa (i)	60%	664	713	714	679	720	2,826	2,451
FER	ROCHROME								
Sale	able production ('0	00 tonnes)							
	South Africa (i)	60%	223	238	230	263	259	990	837
	Refer footnotes on page 5.								
	(a) Metal product	ion is reporte	ed on the ba	sis of paya	ble metal.				
	(b) Sulphide prod respectively due t	uction at Esc				in Novembe	er 2001 and	January 2002	
	weak market cond	ditions. Com	mercial prod	duction of	copper cath	ode comme	enced at Tin	taya in June 200)2.
	The Escondida Pl	nase IV expan	nsion was c	ommission	ed in Octob	per 2002.			
	(c) Antamina con	nmenced con	mercial pro	oduction in	October 20	001.			
	(d) BHP Billiton closure in June 20		e sale of its	interest in	Alumbrera	in March 2	2003. The sa	ale transaction re	eached

	Participation in the joint vent	ure ceased o	on 2 April 2	2003.									
	(e) Production ceased, ahead	of mine clo	sure, in Fel	oruary 200	3.								
	(f) Coal production is reporte	d on the bas	sis of saleal	ble product	. Production	n figures in	clude	some therm	nal coal.				
	(g) BHP Billiton acquired its share of South Blackwater in July 2001. South Blackwater is equally owned by BHP Billiton and Mitsubishi Development Pty Ltd. Effective January 2002, South Blackwater production is reported in BMA.												
	Mitsubishi Development Pty	Ltd. Effecti	ve January	2002, Sou	th Blackwat	er product	ion is	reported in	BMA.				
	(h) Shown on 100% basis be	fore 20% ou	tside equit	y interest.									
	(i) Shown on 100% basis. BI	IP Billiton i	nterest in s	aleable pro	duction is 6	0%.							
	(j) Boodarie Iron recommend failure in a gas	ed producti	on in July 2	2002 follow	ving the sus	pension of	opera	tions due to	a tube				
	re-heating furnace.												
	(k) Production shown on 86.5 production.	5% basis aft	er allowing	g for Indon	esian state o	wned corp	oratio	n's 13.5% s	hare of				
	BHP Billiton sold its interest	in the Sena	kin and Sat	ui mines e	ffective 30 l	November	2001.	Mining ope	erations				
	at Petangis ceased in October 2002.												
	(l) BHP Billiton increased its	interest in	Cerrejon Zo	ona Norte t	o 33.3% fro	m 16.7% e	ffecti	ve Februrar	y 2002.				
	NICTION AND												
	DUCTION AND MENT REPORT												
			OUA	ARTER EN	DED			YEAR I	ENDED				
	1	JUNE	SEPT	DEC	MARCH	JUNE		JUNE	JUNE				
	1	2002	2002	2002	2003	2003		2003	2002				
PETR	ROLEUM												
	Billiton attributable production	on unless otl	herwise sta	ted.									
	DE OIL & CONDENSATE												
(1000	barrels) Bass Strait	6,786	6,799	5,799	5,391	5,643		23,632	27,976				
	North West Shelf - condensate	1,466	1,602	1,510	1,566	1,560		6,238	5,633				
	North West Shelf - Wanaea/Cossack	1,892	1,876	1,655	1,679	1,606		6,816	7,314				
	Laminaria	2,200	2,914	1,869	1,419	1,161		7,363	9,728				
	Griffin	1,587	1,281	1,089	831	708		3,909	5,458				
	Pakistan	18	18	17	16	14		65	74				
	Typhoon/Boris (a)	1,754	1,233	654	852	1,430		4,169	5,376				

Liverpool Bay	2,574	1,838	2,463	2,174	2,344	8,819	11,042
Bruce/Keith	594	271	690	566	454	1,981	2,248
Total	19,732	18,550	16,398	15,310	15,635	65,893	78,519
NATURAL GAS (billion cubic feet)							
Bass Strait	26.77	33.07	21.07	17.51	25.37	97.02	96.86
North West Shelf - Domestic	2.86	3.62	3.82	3.81	4.07	15.32	13.73
North West Shelf - LNG	13.01	16.55	14.93	15.11	15.41	62.00	59.55
Griffin	0.34	0.95	1.03	0.81	0.81	3.60	3.97
Pakistan	3.02	2.83	2.76	2.57	2.33	10.49	11.45
Typhoon/Boris (a)	1.93	1.38	0.71	2.03	2.03	6.15	6.19
Americas	4.63	3.91	3.80	3.34	3.42	14.47	19.03
Bruce	7.92	4.59	10.55	10.04	8.17	33.35	30.29
Keith	0.16	0.07	0.15	0.15	0.14	0.51	0.72
Liverpool Bay	10.01	4.89	10.59	11.62	11.16	38.26	41.69
Total	70.66	71.86	69.41	66.99	72.91	281.17	283.47
LPG ('000 tonnes)							
Bass Strait	126.70	149.66	115.23	111.74	135.18	511.81	471.70
North West Shelf	35.08	36.32	31.04	32.67	32.39	132.42	140.26
Bruce	17.49	22.45	20.47	15.10	37.24	95.26	81.23
Keith	1.17	0.53	1.23	1.11	0.76	3.63	4.38
Total	180.43	208.96	167.97	160.62	205.57	743.12	697.56
ETHANE ('000 tonnes)	25.62	27.67	19.91	22.35	24.97	94.90	87.13
TOTAL PETROLEUM PRODUCTS							
(million barrels of oil equivalent) (b)	33.7	33.1	30.0	28.4	30.3	121.8	134.2
(a) Typhoon commenced p	production in	July 2001	Boris com	menced pro	duction in	February 2003	
(b) Total barrels of oil equ				•		2003.	
6000 scf of natural gas equals 1 boe							
1 tonne of LPG equals 11.	6						_

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JCTION AND SHIPMENT						, 	
							I
		QUA	RTER EN	NDED		YEAR I	ENDED
	JUNE	SEPT	DEC	MARCH	JUNE	JUNE	JUNE
	2002	2002	2002	2003	2003	2003	2002
INIUM							
lliton attributable producti	on and sales u	nless otherv	wise stated				
nnes)							
INA							
Production							
Worsley, Australia	686	698	662	658	724	2,742	2,69
Paranam, Suriname	215	221	213	222	223	879	85
Alumar, Brazil	117	112	123	123	113	471	39
Total	1,018	1,031	998	1,003	1,060	4,092	3,94
Sales							
Worsley, Australia	690	758	606	751	636	2,751	2,67
Paranam, Suriname	197	253	201	243	228	925	84
Alumar, Brazil	106	130	125	124	107	486	37
Total	993	1,141	932	1,118	971	4,162	3,89
INIUM							
Production							
Hillside, South Africa	132	135	134	133	132	534	50
Bayside, South Africa	43	46	45	48	46	185	17
Alumar, Brazil	46	44	44	45	45	178	15
Valesul, Brazil	11	11	11	10	11	43	3
Mozal, Mozambique	31	32	32	31	39	134	12
Total	263	268	266	267	273	1,074	99
	INA Production Worsley, Australia Paranam, Suriname Alumar, Brazil Total Sales Worsley, Australia Paranam, Suriname Alumar, Brazil Total INIUM Production Hillside, South Africa Bayside, South Africa Alumar, Brazil Valesul, Brazil Mozal, Mozambique	INA Production Worsley, Australia Paranam, Suriname Alumar, Brazil Total Paranam, Suriname Alumar, Australia Paranam, Suriname Alumar, Brazil Total Paranam, Suriname Alumar, Brazil Total Poduction Hillside, South Africa Bayside, South Africa Alumar, Brazil Alumar, Brazil Alumar, Brazil Alumar, Brazil Africa Alumar, Brazil	Production Production Worsley, Australia 686 698 Paranam, Suriname Alumar, Brazil 117 112 Total 1,018 1,031 Sales Worsley, Australia 690 758 Paranam, Suriname Alumar, Brazil 106 130 Total 993 1,141	Production Production Worsley, Australia 686 698 662 Paranam, Suriname 215 221 213 213 214 215 221 213 214 215 221 213 215 221 213 215 221 213 215 215 221 213 215	NA	NA	NA

			-			LC - Form (
	Sales								Ī	
	Hillside, Soutl Africa	h	13	31 12	4 13:	5 133	3 143	3	535	499
	Bayside, Sout Africa	h	5	53 4	7 4:	5 48	3 48	8	188	181
	Alumar, Brazi	1	4	15 3	8 52	2 38	5	1	179	150
	Valesul, Brazi	1	1	.1	9 12	2 9) 10	0	40	37
	Mozal, Mozambique		3	34 2	3:	5 33	4	1	136	129
	Total		27	['] 4 24	5 279	261	1 293	3	1,078	996
PRODU	JCTION AND								1	
	ENT REPORT									
		-			ARTER EN				YEAR I	
		<u> </u>	JUNE	SEPT	DEC	MARCH	JUNE		JUNE	JUNE
			2002	2002	2002	2003	2003		2003	2002
BHP Bil	lliton attributab se stated.	ole production	on and sales	unless oth	erwise state	ed. Metals pr	oduction is	s pay	able metal ı	unless
otherwis	lliton attributab se stated.	ole production	on and sales	unless oth	erwise state	ed. Metals pi	roduction is	s pay	able metal u	unless
BHP Bil otherwis	lliton attributab se stated. da, Chile (a)							s pay		
BHP Bil otherwis Escondia (b)	lliton attributab se stated.	('000 tonnes)	on and sales	74,671	74,303	73,466	74,665	s pay	297,105	327,809
BHP Bil otherwis Escondia (b) Ma (10	lliton attributab se stated. da, Chile (a) aterial mined	('000						s pay		327,809
Escondic (b) Ma (10 Suimi	da, Chile (a) aterial mined 00%)	('000 tonnes)	77,244	74,671	74,303	73,466	74,665	s pay	297,105	327,809
Escondia (b) Ma (10 Suimii Avgra	da, Chile (a) aterial mined 00%) alphide ore illed (100%) verage copper	('000 tonnes) ('000 tonnes)	77,244 11,311	74,671 10,142	74,303 14,632	73,466 16,744	74,665 16,416	s pay	297,105 57,934	327,809 43,028 1.69%
Escondio (b) Ma (10 Sui mi Av gra Pro Mi	da, Chile (a) aterial mined 00%) alphide ore illed (100%) verage copper ade oduction ex	('000 tonnes) ('000 tonnes) (%)	77,244 11,311 1.74%	74,671 10,142 1.45%	74,303 14,632 1.59%	73,466 16,744 1.49%	74,665 16,416 1.62%	s pay	297,105 57,934 1.55%	327,809 43,028 1.69%
BHP Bil otherwis Escondic (b) Ma (10 Sui mi Av gra Pro Mi	da, Chile (a) aterial mined 00%) alphide ore illed (100%) verage copper ade oduction ex ill (100%)	('000 tonnes) ('000 tonnes) (%)	77,244 11,311 1.74%	74,671 10,142 1.45%	74,303 14,632 1.59%	73,466 16,744 1.49%	74,665 16,416 1.62%	s pay	297,105 57,934 1.55%	327,809 43,028 1.69% 611.5
BHP Bil otherwise Escondic (b) Ma (10 Sulmi) Avgra Pro Mi Pro Pay	da, Chile (a) aterial mined 00%) alphide ore illed (100%) verage copper ade oduction ex ill (100%)	('000 tonnes) ('000 tonnes) ('%) ('000 tonnes)	77,244 11,311 1.74% 170.3	74,671 10,142 1.45% 125.6	74,303 14,632 1.59% 191.8	73,466 16,744 1.49% 210.8	74,665 16,416 1.62% 230.9	s pay	297,105 57,934 1.55% 759.1	327,809 43,028 1.69% 611.5
BHP Billotherwise Escondic (b) Ma (10 Sui mi Av gra Pro Mi Pro Pay con	aterial mined 00%) alphide ore illed (100%) verage copper ade oduction ex ill (100%) oduction ayable copper	('000 tonnes) ('000 tonnes) ('000 tonnes) ('000 tonnes) ('000 tonnes) (fine	77,244 11,311 1.74% 170.3	74,671 10,142 1.45% 125.6	74,303 14,632 1.59% 191.8	73,466 16,744 1.49% 210.8	74,665 16,416 1.62% 230.9	s pay	297,105 57,934 1.55% 759.1	

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Sales								
Payable copper	('000 tonnes)	85.3	77.0	104.8	113.5	128.9	424.2	333.0
Payable gold concentrate	(fine ounces)	17,004	11,689	16,709	17,166	20,138	65,702	48,925
Copper cathode (SXEW)	('000 tonnes)	22.7	18.1	19.5	19.3	20.3	77.2	88.1
Payable silver concentrate	('000 ounces)	248	269	400	484	584	1,737	1,207
(a) Sulphide prod	uction at Es	condida wa	s reduced i	n Novembe	er 2001 due i	to weak ma	arket conditions	
(b) Includes prod								2.
Tintaya, Peru (a) (b)								
Material mined	('000 tonnes)	-	-	-	-	-	-	32,111
Ore milled	('000 tonnes)	-	-	-	-	-	-	3,280
Average copper grade	(%)	-	-	-	-	-	-	1.65%
Production								
Payable copper	('000 tonnes)	0.2	-	-	-	-	-	44.9
Payable gold concentrate	(fine ounces)	-	-	-	-	-	-	22,252
Copper cathode (SXEW)	('000 tonnes)	1.3	8.4	8.9	9.0	9.1	35.4	1.3
Sales								
Payable copper	('000 tonnes)	-	-	-	-	-	-	45.8
Payable gold concentrate	(fine ounces)	212	-	-	-	-	-	24,955
Copper cathode (SXEW)	('000 tonnes)	1.9	8.0	8.7	8.7	9.5	34.9	1.9
(a) Sulphide prod	uction at Ti	ntaya was s	uspended i	n January 2	2002 due to v	weak marke	et conditions.	
(b) Commercial p		•	_	·				
Cerro Colorado, Chile								
Material mined	('000 tonnes)	18,628	17,963	15,027	16,564	16,458	66,012	64,661

Ore milled	('000 tonnes)	3,581	3,759	3,942	3,916	4,130	15,747	14,688
Average copper grade	(%)	1.00%	0.97%	1.03%	1.00%	0.96%	0.99%	1.04%
Production								
Copper cathode	('000 tonnes)	31.3	32.5	33.1	32.5	33.0	131.1	130.8
Sales								
Copper cathode	('000 tonnes)	34.5	27.2	29.1	39.3	31.5	127.1	133.2
Antamina, Peru (a)								
Material mined (100%)	('000 tonnes)	28,990	30,235	25,797	25,290	28,353	109,675	69,508
Ore milled (100%)	('000 tonnes)	7,250	6,794	6,395	6,424	6,697	26,310	19,877
Average head grades								
- Copper	(%)	1.43%	1.33%	1.41%	1.32%	1.09%	1.29%	1.39%
- Zinc	(%)	0.93%	1.28%	1.15%	1.54%	1.97%	1.49%	1.23%
Production								
Payable copper	('000 tonnes)	30.5	25.7	26.4	23.6	21.2	96.9	81.9
Payable zinc	(tonnes)	13,518	18,189	15,424	20,519	28,553	82,685	48,326
Payable silver	('000 ounces)	461	536	557	617	517	2,227	1,719
Sales								
Payable copper	('000 tonnes)	28.6	30.6	25.8	22.4	21.2	100.0	86.2
Payable zinc	(tonnes)	15,009	19,184	14,407	15,400	31,034	80,025	47,023
Payable silver	('000 ounces)	489	590	530	575	435	2,130	1,687
(a) Commercial p	roduction co	ommenced i	n October	2001				
(a) Commercial p	- Cauchon C			2001.				
Alumbrera, Argentina (a)								
		26,524	29,356	28,730	26,400	-	84,486	110,134

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Ore milled 100%) Average head	('000 tonnes)	7,575						
-	tomies)	7,373	8,034	8,703	8,376	-	25,113	29,379
rades								
Copper	(%)	0.73%	0.62%	0.69%	0.54%	-	0.62%	0.73%
Gold	(g/t)	1.0	0.8	0.9	0.7	-	0.8	1.0
roduction								
ayable copper	('000 tonnes)	12.8	11.1	13.4	9.9	-	34.4	48.5
ayable gold	(fine ounces)	43,020	35,935	42,594	30,730	-	109,259	171,789
ayable gold - ore	(fine ounces)	4,973	3,344	4,346	4,354	-	12,044	13,624
ayable silver	('000 ounces)	56	53	72	75	-	200	237
ales								
ayable copper	('000 tonnes)	11.6	10.3	13.3	10.8	-	34.4	47.2
ayable gold	(fine ounces)	36,874	33,957	42,381	33,438	-	109,776	166,819
ayable gold - ore	(fine ounces)	4,466	3,082	4,409	4,159	-	11,650	12,014
ayable silver	('000 ounces)	67	53	72	75	-	200	247
losure in June 20	003.				a in March 2	003. The sale	transaction r	eached
articipation in tr	ie joint vent	ure ceased o	on 2nd Apr	11 2003.				
nd Valley,								
Material mined 100%)	('000 tonnes)	18,522	20,455	18,682	16,642	18,186	73,965	77,637
Ore milled 100%)	('000 tonnes)	12,224	12,941	12,924	11,602	12,565	50,032	49,755
verage copper rade	(%)	0.43%	0.40%	0.39%	0.40%	0.39%	0.39%	0.42%
The second and the se	ayable gold ayable gold - ore ayable silver ales ayable gold - ore ayable silver A) BHP Billiton osure in June 20 articipation in the ad Valley, atterial mined (00%) ore milled (00%) overage copper	roduction ayable copper ('000 tonnes) ayable gold (fine ounces) ayable gold - (fine ounces) ayable silver ('000 ounces) ales ayable copper ('000 tonnes) ayable gold - (fine ounces) ayable gold - (fine ounces) ayable gold - (fine ounces) ayable silver ('000 ounces) ayable gold - (fine ounces) ayable gold - (fine ounces) ayable gold - ('000 ounces)	roduction ayable copper ('000 tonnes) ayable gold (fine ounces) ayable silver ('000 tonnes) ayable sold - ('000 tonnes) ayable copper ('000 tonnes) ayable gold - (fine ounces) ayable gold (fine ounces) ayable gold (fine ounces) ayable gold - (fine ounces) ayable gold - (fine ounces) ayable silver ('000 tonnes)	roduction ayable copper ('000 tonnes) ayable gold (fine ounces) ayable gold - (fine ounces) ayable silver ('000 tonnes) ayable copper ('000 tonnes) ayable gold - (fine ounces) ayable copper ('000 tonnes) ayable gold (fine ounces) ayable gold (fine ounces) ayable gold (fine ounces) ayable gold - (fine ounces) ayable gold - (fine ounces) ayable silver ('000 tonnes) ayable silver ('000 tounces) ayable gold (fine tounces) ayabl	roduction ayable copper (000 tonnes) ayable gold (fine ounces) ayable gold - (fine ounces) ayable silver (000 56 53 72 ounces) ayable copper (000 11.6 10.3 13.3 ayable gold fine ounces) ayable gold - (fine ounces) ayable silver (000 56 53 72 ounces) ayable gold (fine ounces) ayable gold - (fine ounces) ayable silver (000 67 53 72 ounces) ayable silver (000 18,522 20,455 18,682 ounces) articipation in the joint venture ceased on 2nd April 2003. articipation in the joint venture ceased on 2nd April 2003. articipation in the joint venture ceased on 2nd April 2003. articipation in the joint venture ceased on 2nd April 2003. articipation in the joint venture ceased on 2nd April 2003. articipation in the joint venture ceased on 2nd April 2003. articipation in the joint venture ceased on 2nd April 2003. articipation in the joint venture ceased on 2nd April 2003. articipation in the joint venture ceased on 2nd April 2003. articipation in the joint venture ceased on 2nd April 2003. articipation in the joint venture ceased on 2nd April 2003. articipation in the joint venture ceased on 2nd April 2003. articipation in the joint venture ceased on 2nd April 2003. articipation in the joint venture ceased on 2nd April 2003.	roduction ayable copper ('000	roduction ayable copper ('000 tonnes) ayable gold (fine ounces) ayable gold - (fine ounces) ayable silver ('000 56 53 72 75 - ayable copper ('000 11.6 10.3 13.3 10.8 - ayable gold (fine ounces) ayable silver ('000 56 53 72 75 - ayable gold (fine ounces) ayable copper ('000 11.6 10.3 13.3 10.8 - ayable gold (fine ounces) ayable gold - (fine ounces) ayable silver ('000 67 53 72 75 - ayable silver ('000 18,522 20,455 18,682 16,642 18,186 100%) atterial mined ('000 12,224 12,941 12,924 11,602 12,565 10,00%) are milled ('000 12,224 12,941 12,924 11,602 12,565 10,00%) average copper (%) 0.43% 0.40% 0.39% 0.40% 0.39%	roduction ayable copper (000 tonnes)

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Production								
Payable copper	('000 tonnes)	16.1	14.9	14.3	13.2	13.8	56.2	62.1
Payable molybdenum	('000 tonnes)	0.23	0.22	0.25	0.26	0.28	1.01	0.66
Payable silver	('000 ounces)	183	162	159	140	143	604	709
Payable gold concentrate	(fine ounces)	1,228	1,314	1,230	1,114	1,007	4,665	4,767
Sales								
Payable copper	('000 tonnes)	14.9	14.4	17.5	10.0	10.7	52.6	62.7
Payable molybdenum	('000 tonnes)	0.22	0.19	0.22	0.26	0.23	0.90	0.67
Payable silver	('000 ounces)	173	153	189	106	116	564	729
Payable gold concentrate	(fine ounces)	1,467	1,240	1,644	843	793	4,520	6,465
Cannington, Australia								
Material mined	('000 tonnes)	574	631	573	601	588	2,393	2,240
Ore milled	('000 tonnes)	575	599	564	589	560	2,312	2,176
Average head grades								
- Silver	(g/t)	675	564	535	550	525	544	615
- Lead	(%)	13.6%	11.7%	11.9%	11.8%	12.1%	11.9%	12.9%
- Zinc	(%)	3.9%	4.3%	4.3%	4.3%	5.3%	4.5%	4.6%
Production								
Payable silver	('000 ounces)	10,265	9,612	8,326	8,773	8,161	34,872	35,964
Payable lead	(tonnes)	63,799	61,676	57,651	58,711	59,389	237,427	231,764
Payable zinc	(tonnes)	12,511	15,182	14,721	15,480	18,479	63,862	58,856
Sales								
Payable silver	('000 ounces)	10,788	9,401	9,081	8,956	8,412	35,850	35,448
Payable lead	(tonnes)	67,650	59,856	62,735	57,961	58,742	239,294	229,362
Payable zinc	(tonnes)	14,761	12,077	14,849	18,056	13,288	58,270	64,935

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Selbaie, Canada								
Ore milled	('000 tonnes)	1,016	1,049	999	919	982	3,949	4,063
Average head grades								
- Zinc	(%)	1.26%	1.37%	1.09%	1.11%	1.18%	1.19%	1.34%
- Copper	(%)	0.34%	0.33%	0.28%	0.25%	0.24%	0.28%	0.34%
- Gold	(g/t)	0.25	0.23	0.25	0.23	0.23	0.24	0.27
- Silver	(g/t)	28.99	35.10	22.75	22.15	20.62	25.36	30.12
Production								
Payable zinc	(tonnes)	8,121	9,840	6,540	6,421	7,364	30,165	34,196
Payable copper	(tonnes)	2,642	2,789	2,111	1,654	1,768	8,322	10,186
Payable gold concentrate	(ounces)	5,117	4,486	5,069	4,146	4,081	17,782	22,201
Payable silver	('000 ounces)	524	593	369	279	284	1,525	2,073
Sales								
Payable zinc	(tonnes)	7,877	9,861	7,245	6,649	6,812	30,567	34,464
Payable copper	(tonnes)	2,459	2,823	2,107	2,751	1,612	9,293	10,876
Payable gold concentrate	(ounces)	5,142	5,932	3,082	5,508	4,280	18,802	26,304
Payable silver	('000 ounces)	573	527	478	444	355	1,804	1,783
Pering, South Africa (a)								
Ore milled	('000 tonnes)	338	320	288	151	-	759	1,349
Average head grades								
- Zinc	(%)	1.85%	2.21%	3.34%	3.47%	-	2.89%	1.88%
- Lead	(%)	0.52%	0.66%	0.40%	0.33%	-	0.50%	0.49%
Production								
Payable zinc	(tonnes)	4,793	5,331	7,430	4,335		17,096	21,115
Payable lead	(tonnes)	969	1,567	694	354	-	2,615	4,302
Sales								

	Payable zinc	(tonnes)	3,667	3,701	6,179	5,343	4,466	19,689	18,203
	Payable lead	(tonnes)	729	1,367	1,327	995	117	3,806	4,610
	Tuyuste tead	(tomics)	, 2)	1,507	1,527	775	11,	2,000	1,010
	(a) Production ce	ased, ahead	of mine clo	sure, in Fel	oruary 2003	3.			
San	Manuel, USA (a)								
	Production								
	Copper cathode (SXEW)	('000 tonnes)	-	-	-	-	-	-	6.3
	(a) San Manuel S	XEW opera	tions closed	l in March	2002.				
Pinto	o Valley, USA								
	Production								
	Copper cathode (SXEW)	('000 tonnes)	2.8	2.8	2.7	2.5	2.6	10.6	12.8
	Sales								
	Copper cathode (SXEW)	('000 tonnes)	2.9	2.7	2.6	2.6	2.6	10.5	12.7
PRO	DUCTION AND								
	PMENT REPORT								
				QUA	RTER EN	DED	1	YEAR I	ENDED
			JUNE	SEPT	DEC	MARCH	JUNE	JUNE	JUNE
			2002	2002	2002	2003	2003	2003	2002
	RBON STEEL TERIALS								
BHP	Billiton attributab	ole production	n and sales	unless othe	erwise state	ed.			
('000')	tonnes)								
IRO	N ORE (a)							1	
	ara, Australia								
	Production								
	Mt Newman Join Venture	nt	5,413	5,486	5,287	4,964	6,221	21,958	23,374
	Goldsworthy Joi (b)	nt Venture	1,690	1,891	1,808	1,497	1,516	6,712	6,447
	Yandi Joint Venture		6,663	7,796	8,187	7,452	8,353	31,788	27,256
	Jimblebar		1,476	1,433	1,186	1,371	1,428	5,418	5,201

Total (BHP Billiton share)	15,242	16,606	16,468	15,284	17,518	65,876	62,279
Total production (100%)	17,671	19,284	19,165	17,739	20,359	76,547	72,350
Shipments							
Lump	4,151	4,335	4,290	4,352	4,193	17,170	14,679
Fines	10,517	11,842	13,896	12,144	13,187	51,069	45,959
Total (BHP Billiton share)	14,668	16,177	18,186	16,496	17,380	68,239	60,638
Total shipments (100%)	17,256	19,033	21,396	19,407	20,448	80,284	71,338
(a) Iron ore production	and shipments ar	e reported	on a wet tor	nnes basis.			
(b) Includes bulk sampl	e production from	m Mining A	Area C.				
Samarco, Brazil							
Production	1,838	2,022	1,979	1,953	1,902	7,856	5,629
Shipments	1,768	2,034	2,004	2,049	2,153	8,240	6,069
METALLURGICAL COAL (a)							
Queensland, Australia							
Production							
<u>BMA</u>							
Blackwater	1,669	1,633	1,603	1,668	1,937	6,841	5,843
Goonyella	904	734	812	1,191	1,075	3,812	3,776
Peak Downs	1,185	789	757	1,009	1,076	3,631	3,828
Saraji	716	427	629	599	666	2,321	2,547
Norwich Park	527	573	451	610	527	2,161	2,073
South Blackwater (b)	-	-	-	-	-	-	1,194
Can a a may/Caimana	685	496	780	761	488	2,525	2,440
Gregory/Crinum			5.022	5,838	5,769	21,291	21,701
BMA total	5,686	4,652	5,032	3,030	3,707	21,271	,
	5,686	4,652	3,032	3,030	3,707	21,271	
BMA total BHP Mitsui Coal	5,686	927	400	300	1,014	2,641	3,402

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BHP Mitsui Coal total	1,746	1,863	1,472	1,200	2,033	6,568	6,743
Queensland total	7,432	6,515	6,504	7,038	7,802	27,859	28,444
Shipments							
Coking coal	5,252	4,165	4,034	4,707	4,395	17,301	18,866
Weak coking coal	1,124	1,739	1,503	1,569	1,525	6,336	5,995
Thermal coal	734	1,022	800	852	943	3,617	2,833
Total	7,110	6,926	6,337	7,128	6,863	27,254	27,694
(a) Coal production is re (b) BHP Billiton acquire BHP Billiton and	•		•				
Mitsubishi Developmen Blackwater.	t Pty Ltd. Effective	ve Jauary 2	2002, South	Blackwater	production	n is included in	
(c) BHP Mitsui Coal pro	duction shown o	n 100% ba	sis before 2	20% outside	equity inte	rest.	
Illawarra, Australia							
Production	1,927	2,135	1,886	1,518	1,224	6,763	7,088
Shipments							
Coking coal	1,543	1,515	1,900	1,611	1,571	6,597	6,210
Thermal coal	268	134	95	242	179	650	547
Total	1,811	1,649	1,995	1,853	1,750	7,247	6,757
MANGANESE ORES							
South Africa							
Saleable production (a)	475	581	560	534	574	2,249	1,867
(a) Shown on 100% basi	s, BHP Billiton i	nterest in s	aleable pro	duction is 6	0%.		
<u>Australia</u>							
Saleable production (a)	309	514	499	356	484	1,853	1,668
(a) Shown on 100% basi	s, BHP Billiton i	nterest in s	aleable pro	duction is 6	0%.		
MANGANESE ALLOYS							

South Africa								
Saleable production	(a)	121	124	125	117	137	503	406
(a) Shown o	on 100% basis, I	BHP Billiton	interest in	saleable pro	oduction is 6	0%.		
<u>Australia</u>								
Saleable production	(a)	48	51	65	60	58	234	212
(a) Shown o	on 100% basis, I	BHP Billiton	interest in	saleable pro	oduction is 6	0%.		
HOT BRIQUETT IRON	ED							
Boodarie TM Iron, (a)	<u>Austra</u> lia							
Production		-	333	414	465	458	1,670	1,047
Shipments		93	202	464	416	487	1,569	1,144
(a) Boodari failure in a		nced produc	tion in July	2002 follo	wing the sus	pension of	operations due t	o a tube
re-heating f	urnace.							
PRODUCTION A SHIPMENT REP								
			QUA	RTER EN	DED		YEAR I	ENDED
		JUNE	SEPT	DEC	MARCH	JUNE	JUNE	JUNE
		2002	2002	2002	2003	2003	2003	2002
DIAMONDS AND PRODUCTS	D SPECIALTY							
BHP Billiton attri	butable producti	on and sales	unless other	erwise state	d.			
DIAMONDS								
Ekati TM , Canada								
Ore Process (100%)	sed ('000 tonnes)	883	996	1,045	1,087	1,182	4,310	3,354
Production	('000 carats)	1,023	954	1,071	1,015	1,300	4,340	3,650
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PRODUCTION AND SHIPMENT REPORT									
		QUARTER ENDED YEAR E							
	JUNE	SEPT	DEC	MARCH	JUNE		JUNE	JUNE	
	2002	2002	2002	2003	2003		2003	2002	
ENERGY COAL									
BHP Billiton attributable pro	duction and sales	unless othe	erwise state	ed.					
Ingwe, South Africa									
Production	13,815	13,838	13,333	13,256	13,812		54,239	55,710	
Sales									
Export	5,744	5,648	6,609	5,696	6,339		24,292	23,721	
Local utility	7,767	7,836	7,263	7,160	7,926		30,185	29,003	
Inland	742	471	412	340	337		1,560	3,780	
Total	14,253	13,955	14,284	13,196	14,602		56,037	56,503	
New Mexico, USA									
Production									
Navajo Coal	2,030	1,602	2,154	1,797	2,497		8,050	7,207	
San Juan Coal (a)	1,673	1,198	2,185	1,350	1,380		6,113	6,038	
Total	3,703	2,800	4,339	3,147	3,877		14,163	13,245	
Sales - local utility	3,469	3,546	3,348	3,316	3,643		13,853	13,247	
(a) Includes production	n from longwall o	perations c	ommenced	at San Juan	in October	2002.			
Hunter Valley, Australia									
Production	1,390	1,244	1,234	1,922	2,041		6,441	4,555	
Sales									
Export	1,056	783	881	1,036	1,301		4,001	3,135	
Inland	337	366	276	704	1,285		2,631	1,455	
Total	1,393	1,149	1,157	1,740	2,586		6,632	4,590	
<u>Kalimantan.</u> <u>Indonesia</u>									

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	Т			1		Т	1	, ,	1	
	Production (a)									
	Senakin (b)		-	-	-	-	-		-	1,962
	Satui (b)		-	-	_	-	-		-	1,845
	Petangis (c)		208	216	29	28	-		273	815
	Total		208	216	29	28	-		273	4,622
	Sales - export		243	189	49	56	_		294	4,481
	(a) Reported on 8 production.	36.5% basis	after allow	ing for the	Indonesiar	n state-owne	d corporati	on's 13.5	5% share	of all
	(b) BHP Billiton sold its interest in Senakin and Satui effective 30 November 2001.									
	(c) Mining operations at Petangis ceased in October 2002.									
-	on Coal, nbia (a)									
	Production		1,455	1,231	1,713	1,382	2,261		6,587	4,703
	Sales - export		1,144	1,246	1,851	1,971	2,247		7,315	3,901
	(a) BHP Billiton	increased its	interest in	CZN from	16.7% to	33 3% effec	tive Februs	ary 2002		
	(a) Bill Billion	mereasea no	interest in	CZIVIIOII	1 10.7 70 10	33.370 CITEC		1 2002	, ·	
	OUCTION AND MENT REPORT									
				QUA	RTER EN	IDED			YEAR 1	ENDED
			JUNE	SEPT	DEC	MARCH	JUNE		JUNE	JUNE
			2002	2002	2002	2003	2003		2003	2002
	NLESS STEEL ERIALS									
BHP I	Billiton attributable	le production	n and sales	unless othe	erwise stat	ed.				
('000 t	connes)									
NICK	FI									
	A, Colombia									
CIVIDI	Production		9.9	11.7	11.9	11.1	12.2		46.9	40.4
	Troduction		7.7	11.7	11.7	11.1	12.2		10.7	10.1
	Sales		11.6	10.5	12.8	10.3	13.5		47.1	41.6
Yabul	u, Australia									
	Production									
	Nickel		7.8	7.4	7.5	7.5	8.8		31.2	28.5
	Cobalt		0.4	0.5	0.5	0.4	0.5		1.9	1.7

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	Sales									
	Nickel		7.1	7.1	8.3	8.1	9.5		33.0	29.0
	Cobalt		0.5	0.5	0.5	0.5	0.5		2.0	1.9
СПВС	OME ORES									
	Africa									
	Saleable production (a)		664	713	714	679	720		2,826	2,451
	(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.									
FERR	OCHROME									
South	<u>Africa</u>									
	Saleable production (a)		223	238	230	263	259		990	837
	(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.									

BHP Billiton Limited ABN 49 004 028 077

BHP Billiton Plc Registration number 3196209

Registered in Australia Registered Office: 600 Bourke Street Melbourne Victoria 3000 Telephone +61 3 9609 3333 Facsimile +61 3 9609 3015

Registered in England and Wales Registered Office: Neathouse Place London SW1V 1BH United Kingdom Telephone +44 20 7802 4000 Facsimile +44 20 7802 4111

The BHP Billiton Group is headquartered in Australia

SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned, thereunto duly authorized.

BHP BILLITON Plc /s/ KAREN WOOD

Karen Wood

Title: Company Secretary Date: 24 July 2003